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# 2024 Unitized Structural Body Repair Exam Guide with complete solution

**Unibody** - Lightweight stamped sheet metal components that are welded to each other to create a single unit.

**Space Frame** - Body panels can be made from plastic or steel. Steel may be Mild, Intermediate, or HSS. Panels may hide damage to frame or structure.

**Crush Zones** - Structural components such as rails are designed to collapse and bend at specific points.

**Collision Energy Management** - Goal is passenger protection. Front and rear structures act as crushable energy absorbers.

**Direct Damage** - POI. Easily located and diagnosed.

**Indirect Damage** - transmission of collision energy beyond the area of immediate impact. Examples: Split seam sealers, pulled spot welds, misaligned panels, buckles in steel, cracked glass, and cracked or chipped paint.

**Passive Restraint Systems** - Must have service manual. No two are alike.

**Datum** - Imaginary plane or line beneath the vehicle. Measures height.

**Centerline** - Vertical plane that passes from the front of the vehicle to the rear. Measures Width. May have stamped marks on vehicle body structure. Is confirmed by referencing at least 3 width measurements in the undamaged portion of the vehicle.

**Zero Planes** - Vertical plane that passes from side to side. Confirmed by measuring 3 length measurements from the undamaged portion of the vehicle.

# Michigan Unitized Body Structural Repair Manual

**Duffy Scharff**



## **Michigan Unitized Body Structural Repair Manual:**

Delve into the emotional tapestry woven by in **Michigan Unitized Body Structural Repair Manual** . This ebook, available for download in a PDF format ( \*), is more than just words on a page; it's a journey of connection and profound emotion. Immerse yourself in narratives that tug at your heartstrings. Download now to experience the pulse of each page and let your emotions run wild.

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