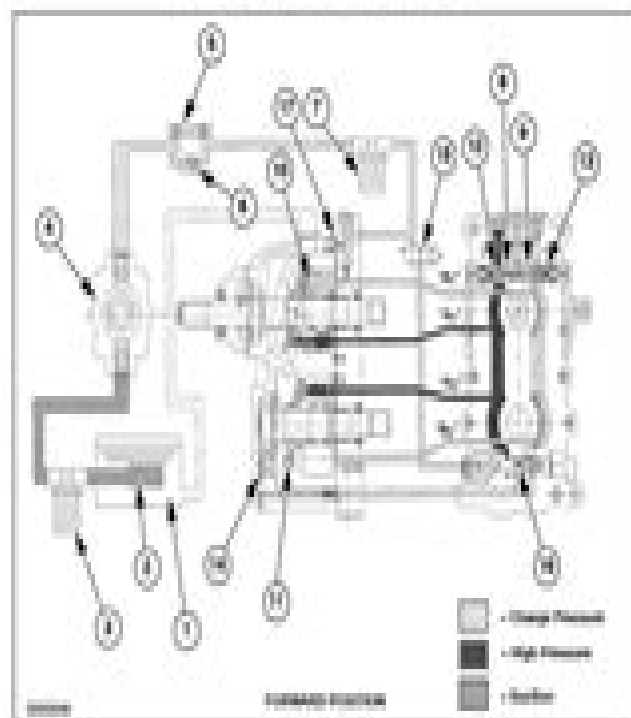


## SECTION 25. HYDRAULIC TRANSMISSION



1. Reservoir
2. Relief valve
3. Hydraulic filter
4. Charge pump
5. Relief at pump
6. Check valve
7. Check valve
8. Check valve

9. Hydraulic pump
10. Hydraulic valve
11. Forward high pressure relief valve
12. Reverse high pressure relief valve
13. Actuator
14. Reverse check valve
15. Reverse relief valve
16. Charge pump relief valve

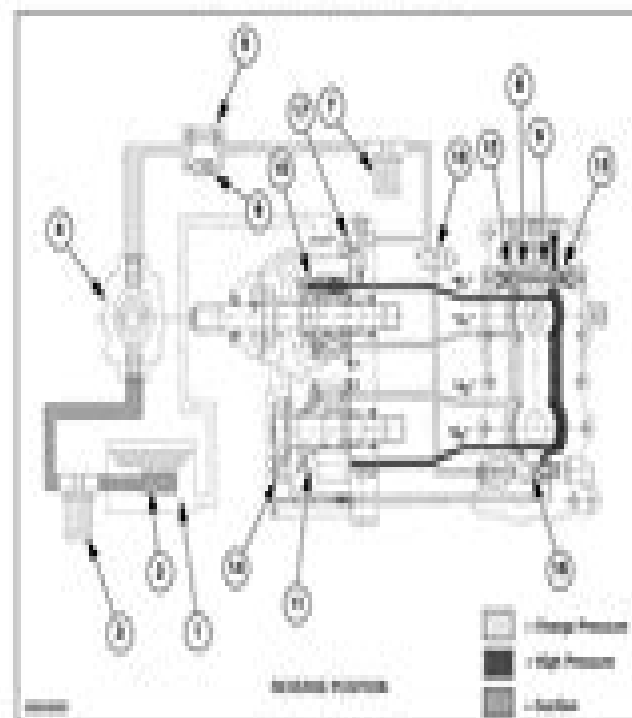
### Oil, Fluid - FORWARD POSITION

When the hydraulic pump/pump, 9, is running and the reverse pedal is depressed, moving the pump can cause fluid leakage, oil flow from the pump pump, through passage 11. Pump pressure in the back of the check valve 15 causes the check valve and pressure increases in passage 11. Oil flow from passage 11 flows to the hydraulic valve, 12, through passage 12, causing the valve to close and moves the actuator when the forward pedal is depressed further the increased oil flow causes the valve to close increasing wheel speed. Fluid in

passage 11 flows back to the hydraulic pump, 9, through passage 11, to complete the cycle. When fluid leakage in the system causes a drop in pressure on the relief passage 11, below 5.4 - 6.1 bar (80 - 90 PSI) the check valve, 15, opens and pressure moves up fluid from the charge pump is replaced the oil in the pressure side of the line. Ensure that the charge pump is connected to the pump via the charge pump relief valve, 11.

The high pressure relief valve, 11, protects the motor, 13, opening when pressure is above 6.1 bar (90 PSI).

## SECTION 25. HYDRAULIC TRANSMISSION



1. Reservoir
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9. Hydraulic pump
10. Hydraulic valve
11. Reverse high pressure relief valve
12. Reverse high pressure relief valve
13. Actuator
14. Reverse check valve
15. Reverse relief valve
16. Charge pump relief valve

### Oil, Fluid - REVERSE POSITION

When the hydraulic pump/pump, 9, is running and the reverse pedal is depressed, moving the pump can cause fluid leakage, oil flow from the pump pump, through passage 11. Pump pressure in the back of the check valve 15 causes the check valve and pressure increases in passage 11. Oil flow from passage 11 flows to the hydraulic valve, 12, through passage 12, causing the valve to close and moves the actuator when the reverse pedal is depressed further the increased oil flow causes the valve to close increasing wheel speed.

Oil passage into passage 11 flows back to the hydraulic pump, 9, through passage 11, to complete the cycle. When fluid leakage in the system causes a drop in pressure on the relief passage 11, below 5.4 - 6.1 bar (80 - 90 PSI) the check valve, 15, opens and pressure moves up fluid from the charge pump is replaced the oil in the pressure side of the line. Ensure that the charge pump is connected to the pump via the charge pump relief valve, 11.

The high pressure relief valve, 11, protects the motor, 13, opening when pressure is above 6.1 bar (90 PSI).

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**Michal Rosen-Zvi**



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