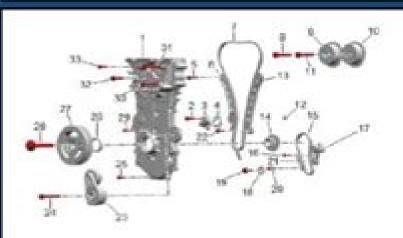
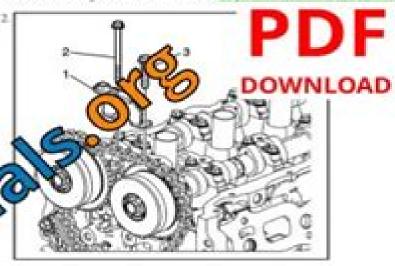
# Opel Insignia 2018-2020 Workshop Manual



Callout	
1	Engine Front Cover
2	Timing Chain Tensioner
3	Timing Chain Tension
4	Timing Chain Tensi Gasket
5	Timing Chain 100 no Pivot Arm Bolt
6	Timing ( n visioner Pivot Arm
7	Timin Cal
8	Position Actuator Bolt
9	canshaft Position Actuator
10	Anaust Camshaft Position Actuator
1100	Camshaft Position Actuator Bolt
de	Timing Chain Oil Nozzle
13	Timing Chain Guide
14	Crankshaft Sprocket

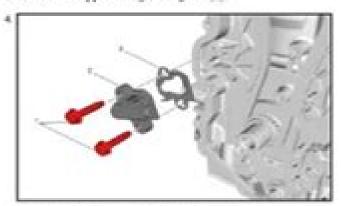
Respected Procedury

1. Remove the engine front cover. Refer to Exetine Front Cover Renlacement.



Ressove the upper timing clasin guide bolts (2, 3).

3. Remove the upper timing chain guide (1).

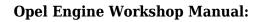


Timing Chain Tensioner Bolt (1) - Remove [2x]

- 5. Timing Chain Trusioner (2) Remove
- 6. Timing Chain Trassoner Gasket (3) Remove and DESCARD

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