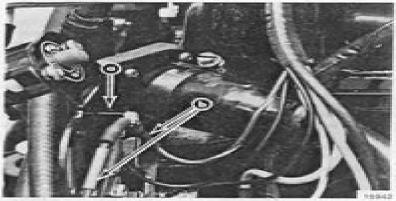
- 11. Connect instrument harness to engine harness. Tighten
- 12. Connect trim position sender brown/white wire as shown in Figure 7.
- 13. Connect fuel line. Check for leaks.
- 14. Connect throttle cable. Refer to "Attaching Adjusting
- 15. Connect any grounding wires or accessories that may have been disconnected.
- 16. Connect battery cables to battery.

IMPORTANT: If stern drive unit was removed, refer to step 14 in "Allignment".

> a - Terrenimai Block b - Brown/White Wines Figure 7. Sender Connection

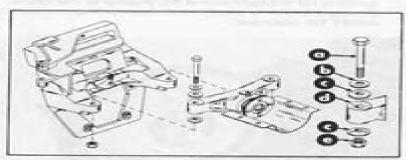




ALIGNMENT

BEARING SUPPORT INSTALLATION

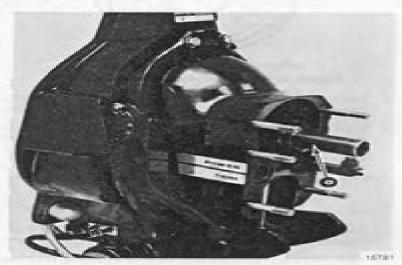
The following procedure MUST BE used when installing bearing support on MCM 120R/140R Models:



- a Block (21)
- b Flat Washer (2)
- c Spherical Washer (4) (Install with Rounded Side Toward Bearing Supports
- d Bearing Support.
- 46 Nove 525

Figure 1. Bearing Support Attaching Parts

- 1. Install bearing support, as shown in Figure 1. DO NOT nighten bolts.
- 2. Insert solid end of Alignment Tool (91-57797A3) thru bearing in gimbal housing and into input shaft splines. (Figure 2)
- 3. Tighten bearing support bolts until snug [5-10 lbs. ft. (7-13 N.m)]. Strike the head of both bolts with a ball peen hammer, then torque bults to specifications.



a - Alignment Shahi

Figure 2. Alignment Tool Installed

IMPORTANT: Bearing support attaching bolts MUST BE struck with a hammer to properly seat spherical washers. If procedure is not followed. difficulty in installing stern drive unit may result and subsequent damage to bearings may occur from misalignment.

Mercruiser 140 Owners Manual

Annelies Wilder-Smith

Mercruiser 140 Owners Manual:

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