

MERCURUISER AND MERCURY RACING (STERNDRIVE) SERVICE MANUAL INDEX

Mercury MerCruiser

#	Supplement To	Part Number	Latest	Description	Scope		Related Diagram Set
					SN Range or Models	Years	
1	-	90-68648	Feb 1986	Engines & Drives	All	1963-1973	-
-	-	90-73033		Jet Drive 400	All	1975	-
2	-	90-71707	Feb 1986	Engines, Drives & Jet Drive 400	All	1974-1977	-
3	-	90-95693 R1	Aug 1988	Engines: 4-Cylinder, L6 & V8	All	1978-1984	-
4	-	90-86137	Feb 1986	Stern drives: MC 120 to 260	All	1978-1982	-
5	-	90-12935	Oct 1985	Stern drives: TR and TRS	All	1978-1993	-
6	-	90-12934-2	Oct 1997	Stern drives: R, MR, Alpha One & Alpha One SS	All	1983-1990	-
7	-	90-12410	Nov 1985	Engines: GM V6	All	1983-1993	-
8	-	90-44553 R2	Dec 1993	Engines: MM 4-Cylinder	All	1985-1989	-
9	-	90-14499 R1	Aug 1987	Engines: GM V8	All	1985-1988	-
10	-	90-14693-1R1	Jan 1994	Engines: GM 4-Cylinder	All	1985-1989	-
11	-	90-17431-4	Mar 1998	Stern drives: Bravo	All	1988-1998	-
12	-	90-814099-2	Jan 1996	Engines: 5-Cylinder & 6-Cylinder Diesel	All	1989-1993	-
13	-	90-816462 R2	Jun 1995	Engines: GM 4-Cylinder	All	1990-1997	-
14	-	90-818177-3	Apr 2001	Stern drives: Alpha One Gen II	All	1991-	-
15	-	90-816463	Mar 1992	Engines: GM V8	All except High Performance	1989-1992	-
16	-	90-823224-2	Jul 1996	Engines: GM V8 454cid & 502cid	Gen V-Gen VI	1993-1997	-
17	-	90-823225-1	Oct 1996	Engines: GM V8 305cid & 350cid	All	1993-1997	-
				Engines: GM V8 5.0L		1993-1995	-
18	-	90-823226-1	Sep 1996	Engines: GM V6 Gen II Balance Shaft	All	1993-1997	-
19	-	90-823227	Jan 1994	Engines: V8 7.3L (IDI) Diesel	All	1994-1996	-
20	-	90-823228 R1	Jun 1994	Stern drives: Blackhawk	All	1994-1998	-
21	-	90-806934	Nov 1994	Engines: 5-Cylinder & 6-Cylinder 3.0L, 3.6L, & 4.2L (IDI) Diesel	All	1994-	-
22	-	90-860074-1	Feb 2002	Engines: D-Tronic 2.8L & 4.2L (DI) Diesel	Starting SN 0K000001	1997-	-
22-6	22	90-860074020	Sep 2002	Engines: D4.2L 300 Diesel	All	2002-	-

Mercury Service Manual 1

Pasquale De Marco



MerCruiser Service Manual 1:

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