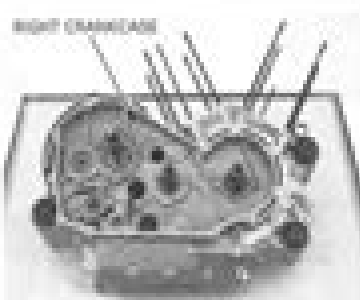


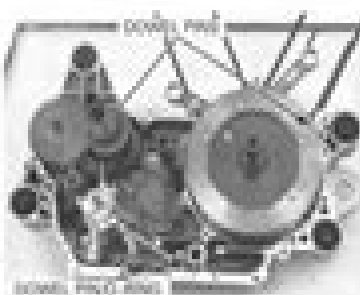
Place the crankcase assembly with the left side down.

Carefully separate the right crankcase from the left crankcase.



Remove the dowel pins and O-ring.

Refer to following pages for service of the each part. For the crankcase assembly, see page 11-12.



## PRIMARY SHAFT

### REMOVAL/INSTALLATION

Separate the crankcase (page 11-4).

Remove the primary shaft from the left crankcase.

Installation is in the reverse order of removal.



### INSPECTION

Inspect the primary shaft for wear or damage. Replace the primary shaft if necessary.



Turn the inner race of each bearing with your finger. The bearings should turn smoothly and quietly. Also check that the bearing outer race fits tightly in the crankcase.

Remove and discard the bearings if the races do not turn smoothly, quietly, or if they fit loosely in the crankcase (page 11-25).



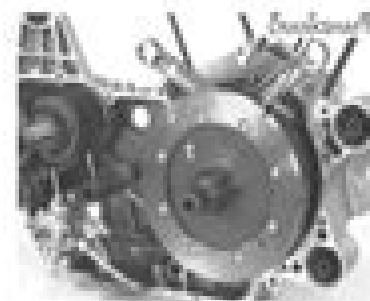
## CRANKSHAFT/CONNECTING ROD

### CRANKSHAFT REMOVAL

Separate the crankshaft (page 11-6).

During removal and assembly, do not damage the main journal or pin bearing and bearing inserts.

Remove the crankshaft from the left crankcase.



### CONNECTING ROD REMOVAL

Before removing the connecting rods, check the top and side clearance.

Measure the clearance by inserting the feeler gauge between the crankshaft and connecting rod big end.

**SERVICE LIMIT: 0.28 mm (0.011 in)**

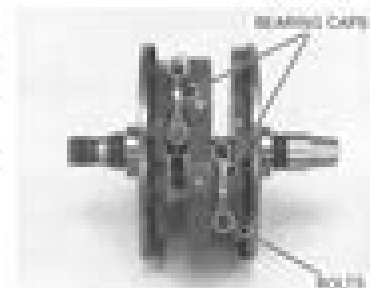


### NOTICE

Do not interchange the bearing inserts. They must be installed in their original locations or the correct bearing oil clearance may not be obtained, resulting in engine damage.

Do not use an oil cap lighter if the bearing cap is bent or damaged.

Remove the connecting bearing cap bolts and the bearing caps.



# Motorcycle Repair Manual Vtx1800f

**Al Hall**



## **Motorcycle Repair Manual Vtx1800f:**

Honda VTX1800 Series 2002-2008 Penton Staff,2000-05-24 VTX1800C 2002 2007 VTX1800R 2002 2007 VTX1800S 2002 2006 VTX1800N 2004 2008 VTX1800F 2005 2008 VTX1800T 2007 2008 *Motorcycle Repair Manual* ,1968 Chilton's Motorcycle Repair Manual ,1981 **Motorcycle Repair Manual** Al Hall,1976 **Motorcycle Maintenance Techbook** Keith Weighill,2004 **Chilton's Motorcycle Repair Manual** ,1974 **Chilton's Motorcycle Repair Manual, 1981** ,1981 A guide for the experienced mechanic as well as the beginner Motorcycle Workshop Practice Manual Pete Shoemark,1988 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Motorcycle Repair Manual** Bob Greene,1972 Motorcycle Electrical Manual A. Tranter,1993 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Motorcycle Repair Manuals** Elgin County Library,1977 How to Get Your Motorcycle Up and Running Randy Ellis,Leigh Ellis,2003-12 If your bike doesn't start and run or run right wouldn't it be great to know what the shops do Well now you can because this new book was written by the owners of a motorcycle repair shop With over 30 years experience of working on every year make and model of motorcycle and after 25 years of owning and operating their own shop Leigh Randy Ellis literally wrote the book on getting your bike up running This is the essential motorcycle manual Written in easy to understand non technical user friendly language it's the only book of its kind that literally walks you through the make run process With motorcycle repair shops charging what they do this book can save you a small fortune If you have a motorcycle that doesn't run or run right you need this book and if you have a motorcycle enthusiast in your life this book would make the perfect gift If you need one on one phone technical support go to [www.getitrunning.com](http://www.getitrunning.com)

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Harley-Davidson Motor Company,1918      *Honda Shadow VT600 & 750 '88 to '14* Editors of Haynes Manuals,2016-07-15  
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