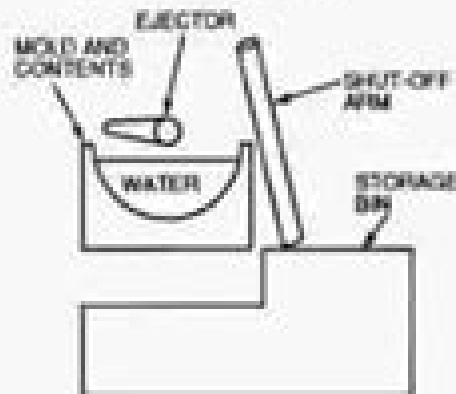
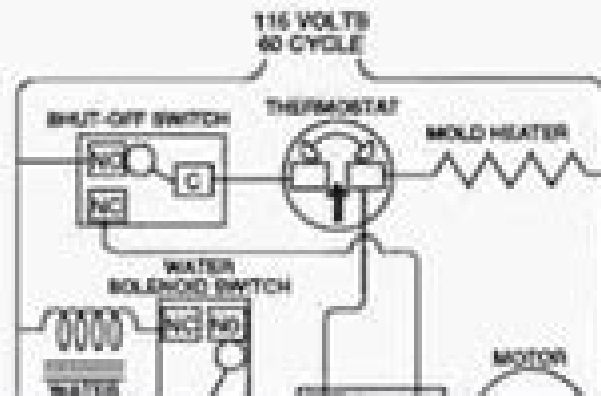


NOTE THE RELATIVE POSITION OF THESE COMPONENTS IN THE FOLLOWING SCHEMATICS

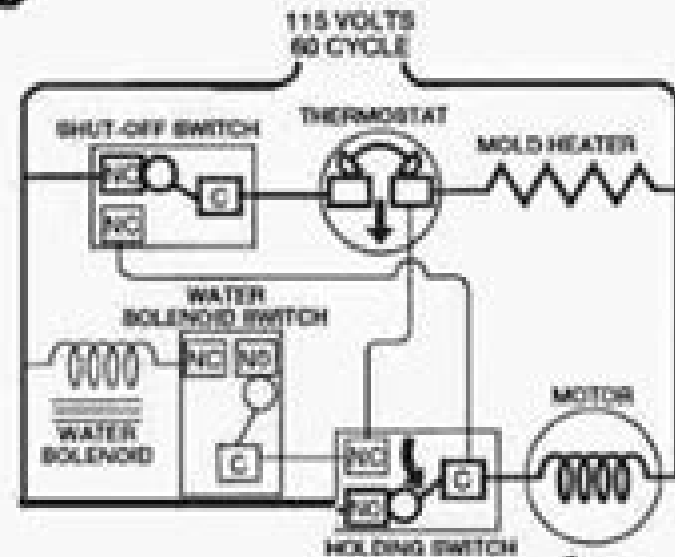


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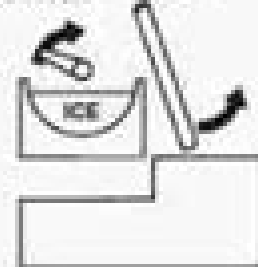
NON ENERGIZED CIRCUIT _____
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4



After a few degrees of motor rotation, the timing cam switches the holding switch to its normally open position; this assures completion of the cycle. The mold heater remains energized through the thermostat circuit. During the first half of the cycle, the shut-off arm is raised and lowered by the timing cam and operates the shut-off switch.



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