

XL Models with Spacer



Part No.	Qty	Description	Torque		
			Min	Max	Std
1	1	Gear housing spacer			
2	1	Spacer pin			
3	4	M12 x 1.75 x 175 socket head cap	30	—	30.0
4	4	Washer			
5	4	M12 low locknut	30	—	40.0
6	1	Screw M12 x 100	30	—	30.0

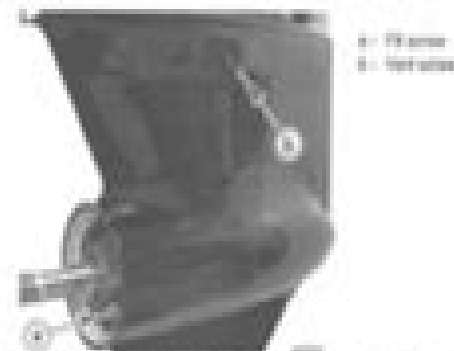
Gearcase Service Inspection

Draining and Inspecting Gear Housing Lubricant

1. Place the gear housing in a suitable holding fixture or vice with the drain-off in a vertical position.

Right Hand Rotation

1. Position a clean drain pan under the gear housing and remove the fill and vent screws from the gear housing.



2. Inspect the gear lubricant for metal particles. Presence of a small amount of fine metal particles resembling powder indicates normal wear. Presence of larger particles, or a large quantity of fine particles, indicates the gear housing should be disassembled and inspected.
3. Note the color of the gear lubricant. White or cream color indicates the presence of water in the lubricant. Check the drain pan for water separation from the lubricant. Presence of water in the gear lubricant indicates the gear housing should be disassembled and inspected.

Draining and Inspecting Gear Housing Lubricant—GearPro Models

All GearPro FuelBuster Lubricators include a gearcase lubricant drain located at the front of the topdeck. Gearcase lubricant changes can be completed with the lubricant a float up.

NOTE: The front drain-off plug has a tapered-to-shoulder design. The plug must be cleaned, and any collected metal debris removed before reuse.

1. Place the lubricant in the float up position.
2. Remove the upper vent plug.
3. Position a clean drain pan under the gear housing.
4. Remove the front drain-off plug from the topdeck and drain the lubricant.



1. Upper vent plug
2. Front drain-off plug

3. Inspect the gear lubricant for metal particles. Presence of a small amount of fine metal particles resembling powder indicates normal wear. Presence of larger particles, or a large quantity of fine particles, indicates the gear housing should be disassembled and inspected.
4. Note the color of the gear lubricant. White or cream color indicates the presence of water in the lubricant. Check the drain pan for water separation from the lubricant. Presence of water in the gear lubricant indicates the gear housing should be disassembled and inspected.

Propeller Shaft Inspection

1. Inspect the star indicator adapter in the gearcase and adjust the star indicator.
2. Rotate the propeller shaft while observing the star indicator. If the number is more than 0.002 mm (0.000 in.) at least propeller shaft is indicated.

Mercury 150 Pro Xs Manual

PT Brinkman

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the PT Brinkman text.

Mercury 150 Pro Xs Manual:

Mercury/Mariner 75-250 HP Two-Stroke 1998-2009 Editors of Clymer Manuals, 2015-12-01 Mercury Mariner 65 Jet 1998 2009 Mercury Mariner 75 HP 1998 2009 Mercury Mariner 80 Jet 1998 2009 Mercury Mariner 90 Jet 1998 2009 Mercury Mariner 100 HP 1998 2009 Mercury Mariner 105 Jet 1998 2009 Mercury Mariner 115 HP 4 Cyl 1998 2009 Mercury Mariner 115 HP Optimax V 6 1998 2009 Mercury Mariner 125 HP 1998 2009 Mercury Mariner 135 HP 1998 2009 Mercury Mariner 135 HP Optimax 1998 2009 Mercury Mariner 140 Jet 1998 2009 Mercury Mariner 150 HP Carburetor Equipped 1998 2009 Mercury Mariner 150 HP EFI 1998 2009 Mercury Mariner 150 XR6 1998 2009 Mercury Mariner 150 HP Optimax 1998 2009 Mercury Mariner 150 Mag III 1998 2009 Mercury Mariner 175 HP Carburetor Equipped 1998 2009 Mercury Mariner 175 HP EFI 1998 2009 Mercury Mariner 175 HP Optimax 1998 2009 Mercury Mariner 200 HP Carburetor Equipped 1998 2009 Mercury Mariner 200 HP EFI 1998 2009 Mercury Mariner 200 HP Optimax 1998 2009 Mercury Mariner 225 HP Carburetor Equipped 1998 2009 Mercury Mariner 225 HP EFI 1998 2009 Mercury Mariner 225 HP Optimax 1998 2009 Mercury Mariner 250 HP EFI 1998 2009 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS *Mercury Outboards Service Manual* Mercury Marine, 1979 **Backpacker** , 2004-03 Backpacker brings the outdoors straight to the reader s doorstep inspiring and enabling them to go more places and enjoy nature more often The authority on active adventure Backpacker is the world s first GPS enabled magazine and the only magazine whose editors personally test the hiking trails camping gear and survival tips they publish Backpacker s Editors Choice Awards an industry honor recognizing design feature and product innovation has become the gold standard against which all other outdoor industry awards are measured **Popular Photography** , 1990-04 *Instruments, Industrial, Scientific* , 1940 Vols for 1938 44 1946 include an issue called the Instruments index published sometimes as pt 2 of a regular number sometimes as an extra number **Popular Photography** , 1990-07 *Road & Track* , 1956 *Popular Photography* , 1983-09 **Popular Photography** , 1982-05 *Backpacker* , 2001-03 Backpacker brings the outdoors straight to the reader s doorstep inspiring and enabling them to go more places and enjoy nature more often The authority on active adventure Backpacker is the world s first GPS enabled magazine and the only magazine whose editors personally test the hiking trails camping gear and survival tips they publish Backpacker s Editors Choice Awards an industry honor recognizing design feature and product innovation has become the gold standard against which all other outdoor industry awards are measured **Backpacker** , 2004-03 Backpacker brings the outdoors straight to the reader s doorstep inspiring and enabling them to go more places and enjoy nature more often The authority on active adventure Backpacker is the world s first GPS enabled

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