

Steels	Application	Process
1020 carbon steel	Ejector plates	Injection moulding
1030 carbon steel	Mould bases, ejector housing and clam plates	Injection moulding
1040 carbon steel	Support pillars	Injection moulding
4130 alloy steel	Cavity retainer and support plates	Injection moulding
6145 alloy steel	Sprue bushings	Injection moulding
S-7 tool steel	Interlocks and hatches	Injection and compression moulding
O-1 tool steel	Small inserts and cores	Injection, compression and blow moulding, extrusion
A-2 tool steel	Injection and compression moulds	Injection and compression moulding
A-6 tool steel	Injection and compression moulds	Injection and compression moulding
D-2 tool steel	Gate inserts, lifters and sliders	Injection and compression moulding
H-13 tool steel	Injection mould cavities, dies and punches	Injection moulding
P-20 tool steel	Injection mould cavities, dies	Injection and blow moulding, extrusion
420 stainless steel	Injection mould cores and cavities	Injection, compression and blow moulding, extrusion

Mould Material Selection Guide

Michael F. Ashby



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