

GROUP IV - SECTION A - PART 4

PART 4—MANUAL AND POWER STEERING GEAR HOUSING—MF AND TO 35 TRACTORS

INDEX

	PAGE
Removing Manual Steering Housing	1
Disassemble Manual Steering	2
Reassemble Manual Steering	2
Adjusting Manual Steering	4
Removing Power Steering Housing	4
Disassemble Power Steering	4
Reassemble Power Steering	5
Adjusting Power Steering	7
Trouble-Shooting	8

DESCRIPTION

The 35 Tractor uses a screw and recirculating ball-nut type steering gear with two pinion shafts which control the steering linkage. The nut is supported on the groove steering shaft by recirculating ball bearings which move the nut vertically when the shaft is turned. Teeth are cut in the upper side of the nut and is engaged in the left pinion shaft gear, which in turn is engaged with the right pinion shaft gear. See Fig. 1.

REMOVING MANUAL STEERING HOUSING

The steering gear housing and instrument panel can be removed as an assembly by the following procedures:

1. Tip the hood assembly forward and drain the cooling system.
2. Disconnect heat sending unit, wires and starter motor cable.
3. Disconnect tractorometer cable, choke rod and oil gauge line. (On Diesel models, disconnect tractorometer cable, fuel shut-off rod and throttle control rod.)
4. Remove air cleaser hose, shut off fuel and remove fuel line.

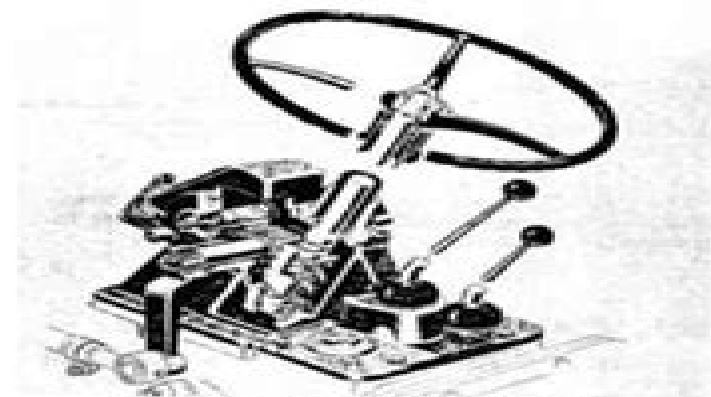


Fig. 1 - 35 Manual Steering Gear Assembly

5. Remove mounting bolts at rear of fuel tank and block-up between tank and rocker arm cover.
6. Remove battery and disconnect drag links from steering arms.
7. Remove bolt securing housing to transmission case also bolt at rear of engine block and lift steering housing assembly from tractor.

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Judd E. Hollander



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Table of Contents Mf 202 Industrial Repair Manual

1. Understanding the eBook Mf 202 Industrial Repair Manual
 - The Rise of Digital Reading Mf 202 Industrial Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mf 202 Industrial Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mf 202 Industrial Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mf 202 Industrial Repair Manual
 - Personalized Recommendations
 - Mf 202 Industrial Repair Manual User Reviews and Ratings
 - Mf 202 Industrial Repair Manual and Bestseller Lists

5. Accessing Mf 202 Industrial Repair Manual Free and Paid eBooks
 - Mf 202 Industrial Repair Manual Public Domain eBooks
 - Mf 202 Industrial Repair Manual eBook Subscription Services
 - Mf 202 Industrial Repair Manual Budget-Friendly Options
6. Navigating Mf 202 Industrial Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mf 202 Industrial Repair Manual Compatibility with Devices
 - Mf 202 Industrial Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mf 202 Industrial Repair Manual
 - Highlighting and Note-Taking Mf 202 Industrial Repair Manual
 - Interactive Elements Mf 202 Industrial Repair Manual
8. Staying Engaged with Mf 202 Industrial Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mf 202 Industrial Repair Manual
9. Balancing eBooks and Physical Books Mf 202 Industrial Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mf 202 Industrial Repair Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mf 202 Industrial Repair Manual
 - Setting Reading Goals Mf 202 Industrial Repair Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mf 202 Industrial Repair Manual
 - Fact-Checking eBook Content of Mf 202 Industrial Repair Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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