

GENERAL DATA—continued

(948 c.c.—continued)

ENGINE LUBRICATION SYSTEM

Oil pump

Type	Eccentric rotor or vane type.
Relief pressure valve operates	60 lb./sq. in. (4.2 kg./cm. ²).
Relief valve spring: Free length	2.859 in. (72.63 mm.).
Fitted length	2.156 in. (54.77 mm.).

Oil filter

Type	Full-flow.
Capacity	1 pint (1.2 U.S. pints, .57 litre).

Oil pressure

Normal running	30 to 60 lb./sq. in. (2.1 to 4.22 kg./cm. ²).
Idling (minimum)	10 to 25 lb./sq. in. (.7 to 1.7 kg./cm. ²).

FUEL SYSTEM

Carburettors

Make and type	S.U. twin HS2 semi-down draught.
Diameter	1½ in. (31.75 mm.).
Jet	-.090 in. (2.29 mm.).
Needles	Standard V3. Rich V2. Weak GX.
Piston spring	Light blue.

Fuel pump

Make and type	A.C. "Y" type. Mechanical.
Delivery rate	40 pints/hr. (48 U.S. pints/hr., 22.8 litres/hr.).
Delivery pressure	1.5 to 2.5 lb./sq. in. (.105 to .175 kg./cm. ²).

Air cleaners

Type	Paper element.
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COOLING SYSTEM

Type	Pressurized radiator. Thermo-siphon, pump- and fan-assisted.
Thermostat setting	65 to 70° C. (149 to 158° F.).
Blow-off pressure	7 lb./sq. in. (.49 kg./cm. ²).

IGNITION SYSTEM

Sparking plugs	Champion NS.
Size	14 mm.
Plug gap	-.024 to -.026 in. (.625 to .660 mm.).
Coil	Lucas Type LA12.
Distributor	Lucas Type DM2B4.
Distributor contact points gap	-.014 to -.016 in. (.36 to .40 mm.).
Static ignition setting: High compression	4° B.T.D.C.
Low compression	1° B.T.D.C.

CLUTCH

Type	Single dry plate.
Diameter	6½ in. (16 cm.).
Facing material	Wound yarn.
Pressure springs	6.
Colour	Yellow and dark green.
Damper springs	4.
Colour	Light grey.
Clutch fluid	Lockheed Super Heavy Duty.

Mg Midget Service Repair Manual 1961 1979

RJ Alexander



Mg Midget Service Repair Manual 1961 1979:

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