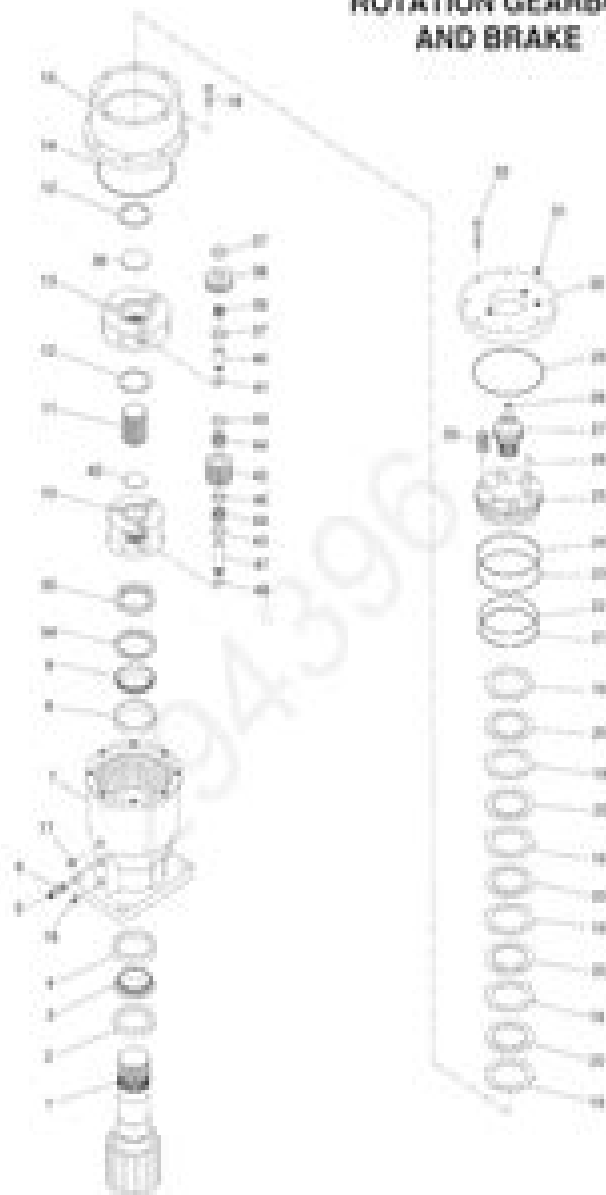


ROTATION GEARBOX AND BRAKE



7-18

SWING DRIVE SERVICE

LUBRICATION AND MAINTENANCE

Manufacturer recommends changing oil after first 50 hours of operation. Oil should be changed at 500-hour intervals thereafter. All gearboxes require GL-5 grade EP 80/90 gear oil for lubrication. Some units may be equipped with a grease fitting for lubrication of the output shaft bearings (grease up applications). The shaft bearings should be greased regularly at every 50 operating hours with a lithium or EP bearing grease. In grease down applications, gearbox oil will lubricate shaft bearings.

OIL CAPACITIES

75 ounces (2.24 kg)

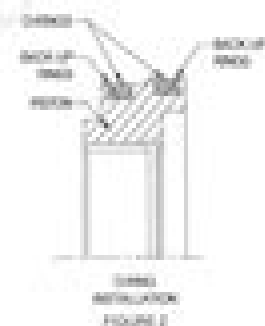
DISASSEMBLY PROCEDURE

1. Remove drive from vehicle and drain gearbox lubricant by removing the drain plug (25).
2. Remove the motor from the motor adapter (26).
3. Remove the brake assembly from the gear housing assembly (7) by removing eight lockhead cap screws (18). **NOTE:** Feature the position of the brake pin in comparison with the drain and fill holes in the housing for reassembly.
4. Separate the motor adapter (26) from the brake housing (7) by removing eight cap screws (28). **NOTE:** Feature the position of the motor mounting hole in relation to the brake release pin for reassembly. **CAUTION:** The motor adapter is spring loaded and the cap screws should be loosened in a sequence that will allow an even load distribution on the motor adapter.
5. Inspect the motor adapter spring (29) for damage. Replace if necessary.
6. Remove the six springs (33), pinion (35), and brake driver (37) from brake housing (7). **NOTE:** Feature the position of the drain pin hole in pinion with respect to the brake release pin for reassembly. **NOTE:** A pin-a-power can be used to assist in the removal of pinion by slowly pressurizing the brake release pin until pinion clears the top of housing (7). Remove star plates (78) and friction discs (20) from the brake housing (7). Inspect star plates for excessive grooving or burn spots. Also, inspect friction discs for wear. Replace as required. (Ref. Fig. 1)

7. Remove star plates (78) and friction discs (20) from the brake housing (7). Inspect star plates for excessive grooving or burn spots. Also, inspect friction discs for wear. Replace as required. (Ref. Fig. 1)



8. Inspect the pinion rings (22 & 23) and the back up rings (21 & 24) for damage. Replace if necessary. (Ref. Fig. 2)



9. If applicable remove Gray pinion (36) from the brake housing (7). Inspect rings (21 & 22) and back up rings (23 & 24) for damage. Replace if necessary. (Ref. Fig. 2) Inspect bearing (40) in brake housing (7). Replace if necessary.

National 900a Crane Operation Manual

Clemens Wendtner



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