

Open-Throat Shop Press®

Maximum Capacity: 17.5 Tons

These instructions are intended for various shop presses. Some models are shipped assembled and require a minor amount of assembly; others are shipped unassembled and require complete assembly. The complete assembly procedure is provided in the following instructions for your reference. Verify the contents of the shipping carton against the parts list provided to ensure all parts are present before beginning assembly.

SAFETY PRECAUTIONS

 **WARNING:** To prevent personal injury;



- Read and carefully follow the operating instructions and safety precautions for the press, pump, and cylinder. Most problems are caused by incorrect assembly or operation.
- The owner of the press must ensure the press is installed and operated according to Federal (OSHA), state, and local safety standards.
- A press can exert an extremely high force at a moderate hydraulic pump pressure. If you have any questions about how much force is exerted at a given pressure, contact Technical Services.
- This press is designed for shop maintenance applications. For use in other applications, contact Technical Services.

OPERATION



- Wear eye protection that meets the standards of ANSI Z87.1 and OSHA. Keep hands away from the work area. The press should be located in an isolated area or shielded to minimize danger to others. Hydraulic pressure can cause materials to break, possibly resulting in personal injury.
- It is impossible for the manufacturer to provide practical, all-purpose shielding because this is a general purpose press used in many different applications. The owner of the press must supply shielding (such as the 1230PB or 2036PB available through OTC) that is practical and specific for a particular application.
- A workpiece must be well supported and aligned to prevent slippage and breakage.

- To prevent accidental slippage, do not place workpiece on the press bed or apply hydraulic force until all bolster pins are in place and all tension has been removed from the bolster lift cables.
- Do not stress adapters beyond their capacities. Pushing or pulling adapters used with this press must have a maximum tonnage rating equal to, or greater than, the maximum tonnage rating of the press. Otherwise, breakage may occur.
- The user must ensure all safety-related decals are installed, maintained, and replaced when necessary.

CAUTION: Seal hydraulic connections with pipe sealant. Teflon tape may also be used to seal hydraulic connections, if only ONE layer of tape is used. Apply the tape carefully to prevent it from being pinched by the fitting and broken off inside the pipe end. Loose pieces of tape could travel through the system, obstructing the flow of oil or jamming precision-fit parts.

Otc Instruction Manuals

Rosina Ehmann



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fails administrative enforcement and legal remedies include asking the manufacturer to recall a product and having federal marshal

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