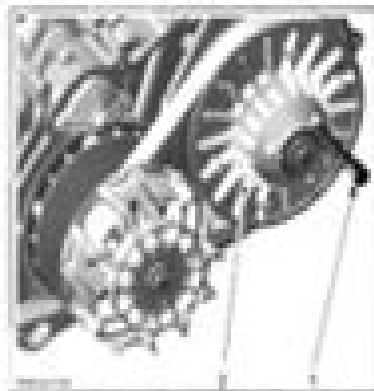


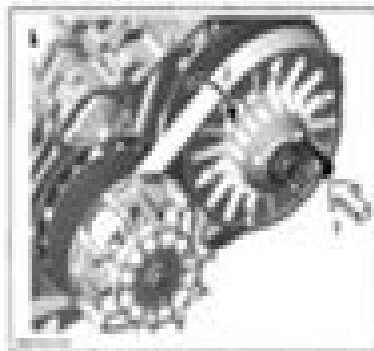
Section 07 TRANSMISSION

Subsection 01 CONTINUOUSLY VARIABLE TRANSMISSION (CVT)



1. Pry out belt no. 4.
2. Pry out belt no. 4.

To remove belt no. 4, use the belt tool (the top edge of timing belt, as shown).



1. Pry out belt no. 4.
2. Pry out belt no. 4.

Inspection

Inspect belt for cracks, fraying or abnormal wear. Replace if necessary.

Check drive belt width at end/belt. Replace if it is out of specification (see table below).

Drive belt width	
DRIVE BELT	22.00 mm (7.14 in)



Diagram

1. Pry in belt no. 4.
2. Pry in belt no. 4.

Installation

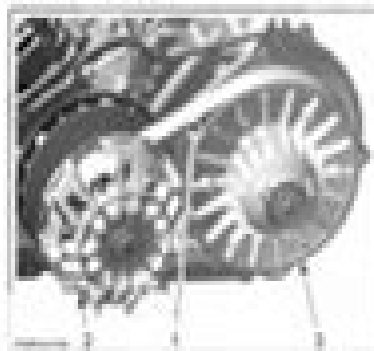
For installation, reverse the removal procedure. Pay attention to following points.

The maximum drive belt life span is obtained when the drive belt has the proper rotation direction. Install it so that the arrow printed on belt is pointing towards the back of the vehicle.

NOTE: Put a small amount of Lubricant (SDS 004 250-000 000) on the groove of CVT cover to ease installation of CVT cover with gear no. 3. Insert the corner top screw of pump in first.

Insert the other screws then torque them in a clockwise sequence.

DRIVE PULLEY



Diagram

1. Pry out drive pulley.
2. Pry out drive pulley.

Section 07 TRANSMISSION

Subsection 01 CONTINUOUSLY VARIABLE TRANSMISSION (CVT)

Removal

Remove belt no. 4.

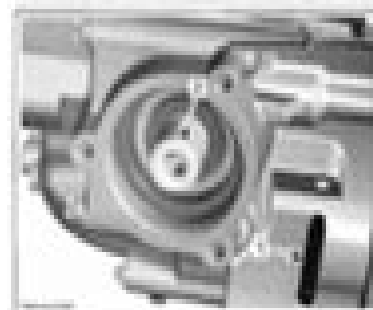
NOTE: To remove drive pulley, test procedures can be followed.

WARNING

Drive pulley screw has a left-hand thread.

First possible procedure

- Remove the lock plug.
- Put piston at TDC and lock crankshaft with the crankshaft locking tool (SDS 524 025 01 0).



1. Remove lock plug.
2. Remove lock plug.

Second possible procedure

- Lock drive pulley with the crank locking tool (SDS 524 025 000).



Diagram

1. Lock drive pulley.
2. Lock drive pulley.



1. Pry out drive pulley.
2. Pry out drive pulley.
3. Pry out drive pulley.

CAUTION: Prior to removing the drive pulley, make timing belt and gear/cup together to ensure correct reinstallation. There are only 4 ways mounted out of 5 possible positions.



1. Pry out drive pulley.
2. Pry out drive pulley.

Remove drive pulley screws, spring washer and thrust washer.

Outlander Xt 400 Manual

John Haynes



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