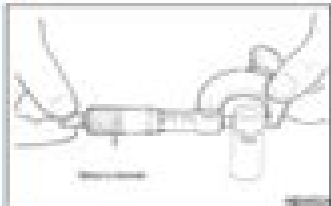


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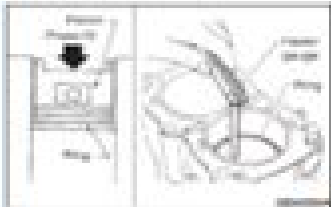
2. Measure outer diameter of piston pin (D_p).
Standard diameter " D_{p0} "
Grade No. 0
21.940 - 21.955 mm (0.8617 - 0.8640 in)
Grade No. 1
21.955 - 22.001 mm (0.8640 - 0.8662 in)
3. Calculate interference fit of piston pin to piston.
 $D_p - d_p = 0.002 - 0.004$ mm (0.0008 - 0.0016 in)
If it exceeds the above value, replace piston assembly with pin

POSTOLU RUCI, SINE CLAMORIBUS

Year	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099
1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	

Ring	Engine	Standard	Limit
Top ring	VQ30DE	0.045 - 0.048 mm (0.0018 - 0.0019 in)	0.10 mm (0.0040 in)
	VQ30DE	0.045 - 0.048 mm (0.0018 - 0.0019 in)	
2nd ring	VQ30DE	0.030 - 0.033 mm (0.0012 - 0.0013 in)	0.08 mm (0.0030 in)
	VQ30DE	0.030 - 0.033 mm (0.0012 - 0.0013 in)	
Oil ring	VQ30DE	0.005 - 0.008 mm (0.0002 - 0.0003 in)	0.04 mm (0.0016 in)
	VQ30DE	0.005 - 0.008 mm (0.0002 - 0.0003 in)	

If out of specification, replace piston ring. If **excessive**, increase break-in level with new ring, replace piston.



POSTING RINGS (END CAP)

Abstract *—* The purpose of this study was to determine the effect of a 12-week, low-intensity, supervised walking program on the physical and psychological health of sedentary, middle-aged women. The study was a randomized, controlled trial. The subjects were 40 sedentary, middle-aged women who were randomly assigned to either a supervised walking program or a control group. The walking program consisted of 12 weeks of supervised walking, 3 times per week, for 30 minutes per session. The control group consisted of 20 women who did not participate in the walking program. The subjects were assessed at baseline and at 12 weeks. The walking program had a significant positive effect on the physical and psychological health of the subjects. The walking program significantly improved the subjects' physical health, as measured by the 6-minute walk test, and their psychological health, as measured by the Beck Depression Inventory and the State-Trait Anxiety Inventory. The walking program also significantly improved the subjects' quality of life, as measured by the SF-36. The walking program was well tolerated and had no adverse effects. The results of this study suggest that a 12-week, low-intensity, supervised walking program can improve the physical and psychological health of sedentary, middle-aged women.

Ring	Engine	Power (kW)	Load
Top ring	1000000	0.511 kW (0.685 HP)	0.511 kW (0.685 HP)
	1000000	0.511 kW (0.685 HP)	0.511 kW (0.685 HP)
	1000000	0.511 kW (0.685 HP)	0.511 kW (0.685 HP)
Middle ring	1000000	0.511 kW (0.685 HP)	0.511 kW (0.685 HP)
	1000000	0.511 kW (0.685 HP)	0.511 kW (0.685 HP)
	1000000	0.511 kW (0.685 HP)	0.511 kW (0.685 HP)
Bottom ring	1000000	0.511 kW (0.685 HP)	0.511 kW (0.685 HP)
	1000000	0.511 kW (0.685 HP)	0.511 kW (0.685 HP)
	1000000	0.511 kW (0.685 HP)	0.511 kW (0.685 HP)

If out of specification, replace piston ring. If gap still exceeds the limit even with a new ring, do the following. Rotate cylinder and use oversized piston and piston rings.
Refer to BCR 9.14-9.15.

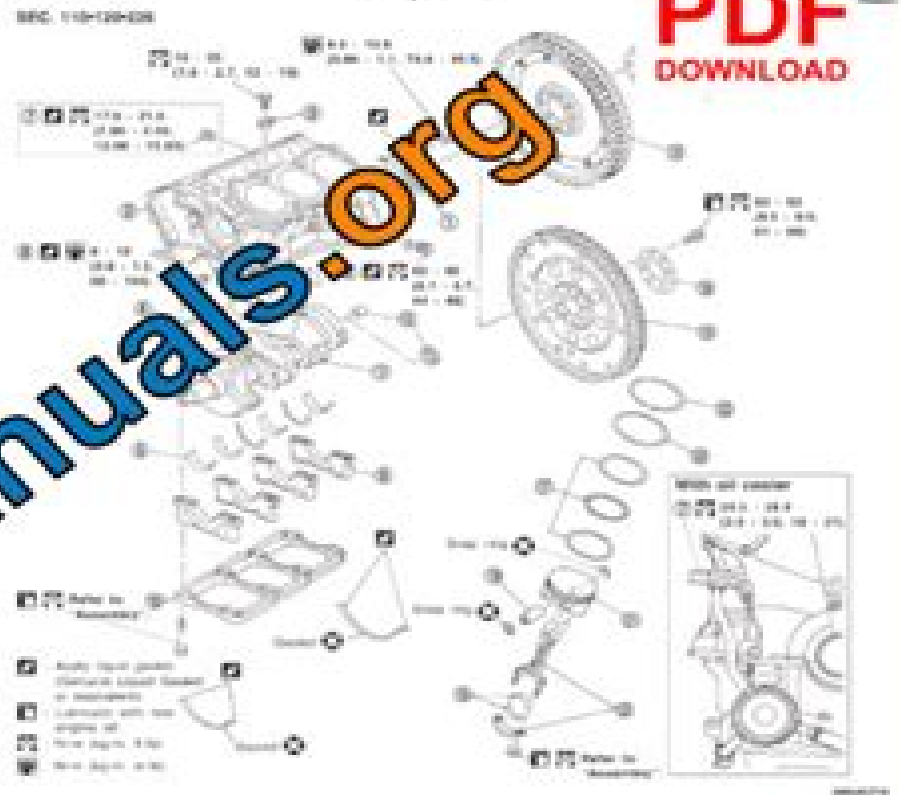
- When replacing the piston, check the cylinder block surface for scratches or pitting. If scratches or pitting is found, hone or

1000

GRINDER BLOCK

100

Components:



- | | | |
|---------------------------------------|---|-------------------------------|
| 1. Rear of seal retainer | 8. Main bearing cap | 15. Drive plate reinforcement |
| 2. Cylinder block | 9. Main bearing beam | 16. Oil ring |
| 3. Knock sensor | 10. Crankshaft | 17. Piston pin |
| 4. Upper main bearing | 11. Piston bushing or pilot connector | 18. Connecting rod bearing |
| 5. Lower main bearing | 12. Flywheel with signal plate (J/T model) | 19. Connecting rod |
| 6. Water drain plug (LH side) | 13. Flywheel with signal plate (J/T model) | 20. Piston |
| 7. Water drain plug (RH side) | 14. Drive plate with signal plate (J/T model) | 21. Tip ring |
| 8. Water drain plug (Water pump side) | 15. Flywheel reinforcement | 22. Oil ring |

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J Elliott



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