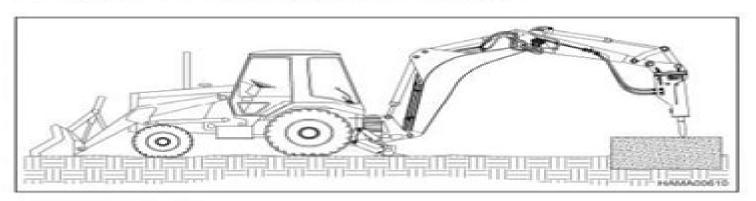
HYDRAULIC INSTALLATION

NPK can produce INSTALLATION KITS for virtually all compatible backhoe loaders, excavators, and skid steers. Complete parts and instructions for the hydraulic installation of the NPK HYDRAULIC HAMMER including valving and/or controls, hoses and fittings, boom and stick tubing, and clamps are provided.



HAMMER LINES

Typically, the pressure line is arranged on the left side of the boom and the return line on the right side. Flow to the hammer is controlled from an auxiliary valve on the carrier or from an NPK supplied valve. Hydraulic oil, generally, is routed back to the tank thru the carrier's oil cooler and filter.

HAMMER CONTROL VALVE

NPK uses two general types of control systems, depending upon the carrier model:

 CONTROL SYSTEM USING THE CARRIER AUXILIARY OR SPARE VALVE SECTION.

This type of installation utilizes an existing carrier valve. Any additional parts, such as a mechanical linkage, hydraulic pilot actuators, flow control valves, etc., are furnished in the NPK HYDRAULIC INSTALLATION KIT. Special hydraulic pressure control valves are not required. The NPK HYDRAULIC HAMMER operating pressure is self-regulating.

2. CONTROL SYSTEM USING THE NPK MULTIVALVE.

For carriers not equipped with a suitable auxiliary or spare valve section, the NPK HYDRAULIC INSTALLATION KIT includes a solenoid operated, priority flow control valve to operate the NPK HYDRAULIC HAMMER. The NPK MULTIVALVE is specifically designed for the operation of boom mounted attachments.

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Caterpillar Inc.Peoria, Ill..

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