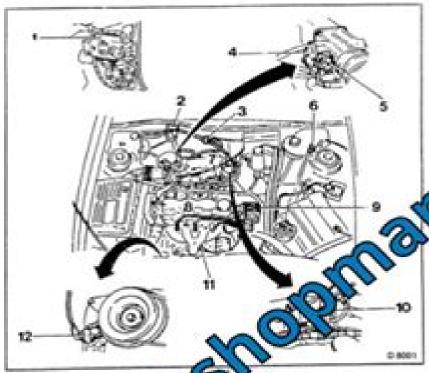
Opel Astra 1992-1998 Workshop Manual



- Octane number plug.
 Fuel pressure regulator.
- 6. Inspiction valves.
- 9. Dual spark ignition distributor.
- 10. Incake air temperature sensor.
- 11. C.O. Potentiometer.
- 12. Industive pulse puth-up.

CLEAN

- 1. All existing surfaces.
- 2. Sore holes in cylinder head bolts.
- Check cylinder block and cylinder head for plane surface.

INSTALL, CONNECT

 Cylinder head dealing — markin "OBEN/TOP" facing upwards a steering sele of the angles.



Phys. 80

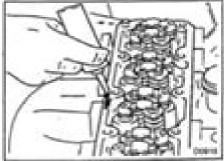
IN MARCO

nor head on sylinder block. or sydrautic valve lash adjuster. have parts and rucker arm — MoS,

Insert canonals housing — Sealing Compound Lockton 242.

NOTE

- 1. Use new primiter head boils.
- 2. Screw in botte until they rest on sower.



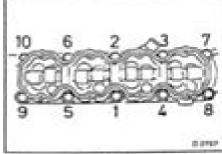
50.81

TORQUE - ANGLE METHOD

- 1. Cylinder head to cylinder block.
- Tighten cylinder head botts from inside outwards, in four stages in a spiral pattern — torque wrench and KSA-475-8.

Engine Torque Further turn angle 1,4 i 1,8 Lin. 25 Nim. 60" + 60" + 30" 1,8 i 2,0 Lin. 25 Nim. 60" + 60" + 60"

"After test run, form a funther 30" + 15"



Pop. Bill

Motronic M 1.5.4

- 1. Control unit.
- 2. Incake manifold pres
- Tank vent valve.
 Throttle valve.
- 5. Idle speed on the oper mor

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Brian Smothers, Pheadra Smothers

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