



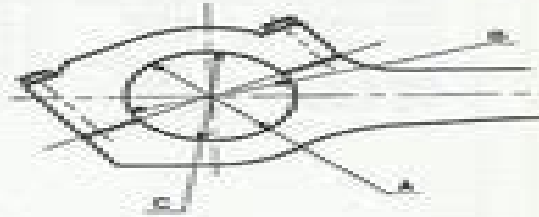
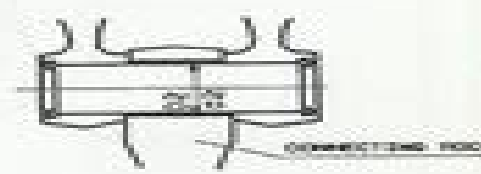


SECTION 3 - MAINTENANCE

NIIGATA

3.2 CLEARANCE AND BORE TABLE

3-2-0.5

NO	Description	MO	L.A	L.R	Sketch, Remarks
	Over size of the grooves 3&2 1st compression ring 2nd compression ring •Piston pin bore diameter	$+0.25$ $2.0 +0.20$ $+0.25$ $2.0 +0.20$ $+0.06$ $110 +0.05$	— — 110.09	— — 110.10	
8	Piston pin diameter	$+0.04$ $110 +0.04$	109.96	109.94	
9	Detecting rod •Measure out-of-round of big end bore $\frac{D-A}{2}$ •Bearing clearance (big end) •Bearing inner diameter (big end) •Piston pin bushing inner diameter •Piston pin to bushing clearance	— $0.35 \sim 0.25$ $+0.22$ $235 +0.16$ $+0.17$ $110 +0.14$ $0.15 \sim 0.17$	0.1 0.35 — 0.3	— — —	 <p>Replacement when the copper lead is visible on more than 1/3 of the bearing friction surface. Overhaul is occurred partial damage by the "hydrological action". But the copper lead is not visible, may be used on.</p> 

Niigata Engine Maintenance Manual Rpm

JA Banks



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