

Specification & Application Data
**POWERFORCE® - A Premium Brand For Power & Service
 Remanufactured Detroit Diesel 2-Cycle Engines
 for On & Off Highway Applications:**

PowerForce® Detroit Diesel 2-Cycle Engines are completely remanufactured to ensure quality and performance. All parts used are genuine, or to original OEM specification.

Each engine is remanufactured in a purpose built facility, with remanufacturing resources supported by more than 60-years of experience and knowledge in remanufacturing Detroit Diesel 2-Cycle engines. POWERFORCE® is one, of only a few, sources for fully remanufactured Detroit Diesel 2-Cycle engines.

Central Power Systems & Services is renowned for in-house training on 2-cycle technology. The POWERFORCE® team has a multi-step program to ensure engines are remanufactured to original OEM specification. All engines are dynamometer tested.

The POWERFORCE® team has extensive Detroit Diesel 2-Cycle application experience to assist you.

POWERFORCE® has a fair no hassle exchange program for engine cores.

Series: PF 12V71N


(Photo depicts an engine model from this series but may not include certain options)

Rated Gross BHP	85°F (29.4°C)	60°F (15.6°C)	RPM
Rated Gross BHP (kW)	475 (354)	454 (340)	2100
Continuous BHP(kW)	350 (261)		1800
Engine Torque lb ft (Nm)	1200 (1637)		1600

Rating Data of 2-Cycle Detroit Diesels:

Rated Gross HP - Engine gross BHP ratings are given for inlet temperatures of 85°F (29.4°C) and 60°F (15.6°C). All ratings and RPMs, including continuous BHP ratings, are as detailed on the chart to the left.

Engine Specifications			
Original Manufacturer & Model	Detroit Diesel 12V71N		
Remanufacturer	PowerForce ®		
Number of cylinders	12		
Arrangement	V		
Aspiration	Naturally Aspirated		
Displacement CID (Liters)	852 cu. ins. (23.97 L)		
Bore x Stroke inches (mm)	4.25" X 5.0" (108mm X 127mm)		
Injectors	4465		
Compression Ratio	18.7 : 1		
Combustion Cycle	2-Cycle Detroit Diesel		
History of Engine Series			
Introduction	1994		
In-line engines now available	3, 4 and 6-cylinder		
V engines now available	6, 8, 12, and 16-cylinder		
Typical applications for Engine			
On Highway	Military		
Construction	Power Generation		
Oil & Gas	Industrial		
Marine			
Dimensions - inches (mm)			
Length	Width	Height	Weight, lbs (kg)
60" (1524)	46" (1168)	57" (1448)	3210lbs (1456)

Information Required On Ordering	
Engine Serial #	Required to Determine Model Number and spec build
Detroit Engine Model	Original Engine Configuration
Has engine been changed out	To ensure correct engine build
Application	The equipment it's in or what it powers
Standard Accessories	
Pulleys	Where Applicable
Lifting Eyes	Lifting Eye Located on Head
Oil Filter	Supplied on Engine where applicable
Optional equipment available	
Electric Start	12 volt Starter Motor
Engine Mounted Battery Charging	Alternator and alternator drives
Fuel Filtration	Complete Fuel Filter System
Air Cleaner	Replaceable Element or Assembly
Protection	Engine Shut Down Systems
Drive	Flywheel and/or Flex Plates
Cooling Accessories	Fan Hub and Fan Drive Assemblies
Air Compressor	Compressor and Compressor Drive
Paint	Custom Paint Available
Customer Engine Core	Can Remain Core with Accessories
Engine Heaters	When Applicable

Parts Manual All 2 Cycle Detroit Diesel 7123 74

**General Motors Corporation, Detroit
(Mich.)**



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