

## Oilfield Safety Meeting

### Manual Tongs

According to a recent data from the IADC ,Manual Tongs are directly responsible for over 10% of all Lost time Accidents.The most common of these injuries are mashed hands and fingers followed by being struck by the Tongs, Small particles of Tong Die shrapnel embedded in the face or eyes because eye protection was not worn and rarely,but still present, deaths or serious injuries resulting from Tong or Tong Head failure.So lets begin here with the basics of how to get you home safe each day. To start, all Floorhands need to be responsible for inspecting Tongs each day.(Usually if time is permitting it's a good idea to check them out as soon as you get there.)To begin inspection,**Start by putting on eye protection and gloves** (If you have not done so already).Open the Jaws and wire brush or steam off the Dies & inspect them for wear.Look for cracked ,chipped or uneven wear.Examine Dies for sharpness.Remember,many accidents are caused because Tong Dies slip on the Tool Joint when make-up torque is applied. Are the Die Retainers in place? (Usually small nuts and bolts) If not, they need to be in place.Chances are you just found a few that need to be replaced,So lets change them out.With a helper to steady the Tongs and Eye & Hand protection in place, Remove the retainers, place The Die Driver in the slot of the Die to be removed and drive it downwards with a small hammer.(**This Die Driver prevents you from having to strike a tool while holding it with your hand, and should always be used**)Clean the slot you just removed the Die from, It doesn't hurt to apply a small amount of Pipe Dope to its surface,then place a new Tong Die in the slot and gently tap it into place.Don't forget to reinstall all of the retainers. Now you have not only improved the safety of every floorhand, but you have saved yourself the extra work of having to push slipping Tongs back over & over again!

# Oilfield Safety Manual

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## **Table of Contents Oilfield Safety Manual**

1. Understanding the eBook Oilfield Safety Manual
  - The Rise of Digital Reading Oilfield Safety Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Oilfield Safety Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Oilfield Safety Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Oilfield Safety Manual
  - Personalized Recommendations
  - Oilfield Safety Manual User Reviews and Ratings
  - Oilfield Safety Manual and Bestseller Lists
5. Accessing Oilfield Safety Manual Free and Paid eBooks

- Oilfield Safety Manual Public Domain eBooks
- Oilfield Safety Manual eBook Subscription Services
- Oilfield Safety Manual Budget-Friendly Options
- 6. Navigating Oilfield Safety Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Oilfield Safety Manual Compatibility with Devices
  - Oilfield Safety Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Oilfield Safety Manual
  - Highlighting and Note-Taking Oilfield Safety Manual
  - Interactive Elements Oilfield Safety Manual
- 8. Staying Engaged with Oilfield Safety Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Oilfield Safety Manual
- 9. Balancing eBooks and Physical Books Oilfield Safety Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Oilfield Safety Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Oilfield Safety Manual
  - Setting Reading Goals Oilfield Safety Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Oilfield Safety Manual
  - Fact-Checking eBook Content of Oilfield Safety Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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