

Command	Content	Transfer Direction
C, DIR	Request to send directory data	HOST → CNC

C	.	D	I	R	%	a	b	c
---	---	---	---	---	---	---	---	---

	Data	Code	Data Length
a	<p>Machine number</p> <div style="display: flex; align-items: center;"> <div style="border: 1px solid black; padding: 2px; margin-right: 10px;"> <div style="border-bottom: 1px solid black; height: 15px; width: 15px;"></div> <div style="border-bottom: 1px solid black; height: 15px; width: 15px;"></div> <div style="border-bottom: 1px solid black; height: 15px; width: 15px;"></div> <div style="border-bottom: 1px solid black; height: 15px; width: 15px;"></div> </div> <div> <p><i>Note: If the group No. and the machine No. are both "1", the machine number will be "0101".</i></p> </div> </div> <div style="display: flex; justify-content: space-around; margin-top: 10px;"> <div>Group No. (0~99)</div> <div>Machine No. (0~99)</div> </div> <p>Each number must be right-justified with a leading zero.</p>	JIS8	4 bytes
b	<p>Directory number (00~99)</p> <p>00: directory data from No. 1 to 50</p> <p>01: directory data from No. 51 to 100</p> <p style="text-align: center;">↓</p> <p>99: directory data from No. 4951 to 5000</p>	JIS8	2 bytes
c	<p>Filename</p> <ol style="list-style-type: none"> 1) Consists of a main filename and a filename extension 2) A filename shorter than 20 characters must be left-justified with spaces added. 3) Wild cards ("*" and "?") are usable. <ul style="list-style-type: none"> *: Represents an arbitrary character string and can be used only once each in main filename and in filename extension. ?: Means an arbitrary one character. 	JIS8	20 bytes

Okuma Osp700 Parameter Manual

Okuma Corporation



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