

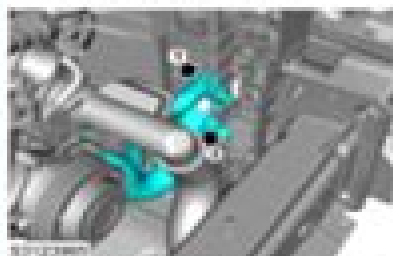
MG ZS 2018-2024 Workshop Manual

Engine Cooling System - LBT

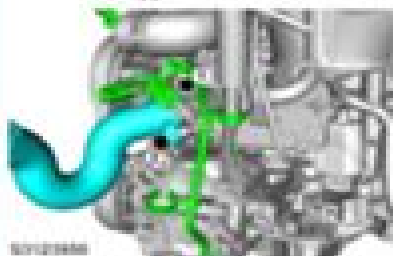
Radiator Water Outlet Pipe

Remove

1. Drain the coolant.
2. Loosen the clamp (3), and disconnect the radiator water outlet pipe from the radiator.



3. Loosen the clamp (3), and disconnect the radiator water outlet pipe from the thermostat.



4. Remove the radiator water outlet pipe.

Refit

1. Connect the radiator water outlet pipe to the thermostat and secure it with clamps.
2. Connect the radiator water outlet pipe to the radiator and secure it with clamps.
3. Refill the coolant.

⚠️ **Check** - Refill

Air Heater Water Inlet Pipe

Remove

1. Drain the coolant.
2. Remove the hose - intercooler to thermostat.
3. Loosen the clamp (3), and disconnect the air heater water inlet pipe from the engine.



4. Loosen the clamp (3), and disconnect the water inlet pipe from the A/C hose.



5. Loosen the clip and remove the air heater water inlet pipe.

Refit

1. Fit the air heater water inlet pipe and secure it with clips.
2. Connect the air heater water inlet pipe to the A/C hose and secure it with clamps.
3. Connect the air heater water inlet pipe to the engine and secure it with clamps.
4. Fit the hose - intercooler to thermostat.

⚠️ **Check** - Intercooler to Thermostat Refit

5. Refill the coolant.

⚠️ **Check** - Refill

Engine

Engine Cooling System - LBT

System Pressure Test

Check

1. Check the hose for any rupture and disconnection, and the tightness of the positive connection.
2. Open the coolant expansion tank cap.

Warning: Since injury such as scalding could occur from escaping steam or coolant, do not touch the engine or the coolant expansion tank when the engine is hot. Lower the coolant expansion tank when the engine is hot.

3. Fit the T1400011 on the expansion tank.
4. Connect the T14001 from the T1400011.
5. Pressurize the system to 1.00P and check for leakage.

Warning: Do not touch the cooling system pressure valve, or the cooling system cap.



6. Visually check the engine and cooling system for signs of coolant leakage.
7. Release the pressure through the relief valve on the T14001.



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8. Disconnect the T14001 hose from the T1400011.
9. Remove the T1400011 from the expansion tank and fit the expansion tank cap.

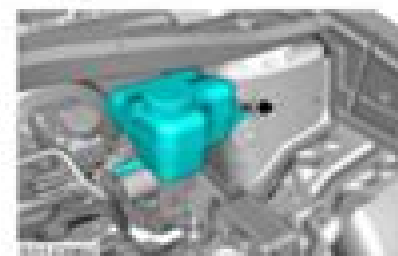
Coolant Expansion Tank

Remove

1. Drain the coolant.
2. Loosen the clamp (3), and disconnect the engine overflow pipe from the coolant expansion tank when the engine is hot. Lower the coolant expansion tank when the engine is hot.



3. Remove T bolt fixing the coolant expansion tank to the body.



5. Loosen the clip and remove the coolant expansion tank.

Refit

1. Fit the coolant expansion tank and secure it with clips.
2. Fit the coolant expansion tank to the body. Fit T bolt, tighten it to **Refill**, and check the torque.
3. Connect the air heater water inlet pipe to the coolant expansion tank, and secure it with clamps.
4. Connect the engine overflow pipe to the coolant expansion tank, and secure it with clamps.
5. Refill the coolant.

⚠️ **Check** - Refill



Mg Zs Diesel Workshop Manual

Kathleen Armour



Mg Zs Diesel Workshop Manual:

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Table of Contents Mg Zs Diesel Workshop Manual

1. Understanding the eBook Mg Zs Diesel Workshop Manual
 - The Rise of Digital Reading Mg Zs Diesel Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mg Zs Diesel Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mg Zs Diesel Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mg Zs Diesel Workshop Manual
 - Personalized Recommendations
 - Mg Zs Diesel Workshop Manual User Reviews and Ratings
 - Mg Zs Diesel Workshop Manual and Bestseller Lists

5. Accessing Mg Zs Diesel Workshop Manual Free and Paid eBooks
 - Mg Zs Diesel Workshop Manual Public Domain eBooks
 - Mg Zs Diesel Workshop Manual eBook Subscription Services
 - Mg Zs Diesel Workshop Manual Budget-Friendly Options
6. Navigating Mg Zs Diesel Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mg Zs Diesel Workshop Manual Compatibility with Devices
 - Mg Zs Diesel Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mg Zs Diesel Workshop Manual
 - Highlighting and Note-Taking Mg Zs Diesel Workshop Manual
 - Interactive Elements Mg Zs Diesel Workshop Manual
8. Staying Engaged with Mg Zs Diesel Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mg Zs Diesel Workshop Manual
9. Balancing eBooks and Physical Books Mg Zs Diesel Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mg Zs Diesel Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mg Zs Diesel Workshop Manual
 - Setting Reading Goals Mg Zs Diesel Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mg Zs Diesel Workshop Manual
 - Fact-Checking eBook Content of Mg Zs Diesel Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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