



# SECTION 3 - MAINTENANCE

NIIGATA

3.2 CLEARANCE AND BORE TABLE

3-2-0.5

NO	Description	MO	L.A	L.R	Sketch, Remarks
	Over size of the grooves 3&2 1st compression ring  2nd compression ring •Piston pin bore diameter	+0.25 2.0 +0.20  +0.25 2.0 +0.20  +0.08 110 +0.05	—  —  110.09	—  —  110.10	
8	Piston pin diameter	+0.04 110 +0.04	109.96	109.94	
9	Connecting rod				
	•Measure out-of-round of big end bore $\frac{D-A}{2}$	OV	0.1	—	
	•Bearing clearance (big end)	0.35 ~ 0.25	0.35	—	
	•Bearing inner diameter (big end)	+0.22 235 +0.15	—	—	<p>Replacement when the copper lead is visible on more than 1/3 of the bearing friction surface. Overhaul is occurred partial damage by the "hydrological action". But the copper lead is not visible, may be used on.</p>
	•Piston pin bushing inner diameter	+0.17 110 +0.14	—	—	
	•Piston pin to bushing clearance	0.15 ~ 0.17	0.3	—	

# Niigata Engine Maintenance Manual

**David Kirk**



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**Large-bore engines, fuel effects, homogeneous charge compression ignition, engine performance and simulation**  
American Society of Mechanical Engineers. Internal Combustion Engine Division. Technical Conference,2001      Moody's Manual of Investments John Sherman Porter,1962 American government securities 1928 53 in 5 annual vols v 1 Railroad securities 1952 53 Transportation v 2 Industrial securities v 3 Public utility securities v 4 Government securities 1928 54 v 5 Banks insurance companies investment trusts real estate finance and credit companies 1928 54      **Acronyms Dictionary** Gale Research Company,1960      **Announcement of Highway Safety Literature** ,1980      *Japanese Technical Periodical Index* ,1986

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