



SERVICE MANUAL

MODELS

1995 90/120 Sport Jet

1996 & 1997 95XR/120XR Sport Jet

This Manual Supersedes 90-831996

United States
With Starting Serial Numbers

		Powerhead	Pump Unit
1995	90 HP	0E095088	0E080400
	120 HP	0E093700	0E080400
1996	95XR HP	0E141089	0E145580
	120XR HP	0E141089	0E145580
1997	95XR HP	0E203000	0E151580
	120XR HP	0E203000	0E151580



Mercury 120xr Manual

**Brunswick Corporation. Mercury
Marine**



Mercury 120xr Manual:

Medical Subject Headings National Library of Medicine (U.S.),1980 **Mercury Marine Service Manual** ,1996
Mercury Marine Service Manual ,1995 *Mercury Outboards Service Manual* Mercury Marine,1984 **Mercury Outboards Service Manual** Mercury Marine,1980 **Mercury Outboards Service Manual** Mercury Marine,1979
Mercury Outboards Service Manual Mercury Marine,1988 **Mercury and Mercury/Mariner Outboards Service Manual** Brunswick Corporation. Mercury Marine,198? *Mercury Marine Service Manual, Mercury Outboards 1965 and Prior* Kiekhaefer Mercury. Fon du Lac, Wis,1958 **Mercury/Mariner 75-250 HP Two-Stroke 1998-2009** Editors of Clymer Manuals,2015-12-01 Mercury Mariner 65 Jet 1998 2009 Mercury Mariner 75 HP 1998 2009 Mercury Mariner 80 Jet 1998 2009 Mercury Mariner 90 Jet 1998 2009 Mercury Mariner 100 HP 1998 2009 Mercury Mariner 105 Jet 1998 2009 Mercury Mariner 115 HP 4 Cyl 1998 2009 Mercury Mariner 115 HP Optimax V 6 1998 2009 Mercury Mariner 125 HP 1998 2009 Mercury Mariner 135 HP 1998 2009 Mercury Mariner 135 HP Optimax 1998 2009 Mercury Mariner 140 Jet 1998 2009 Mercury Mariner 150 HP Carburetor Equipped 1998 2009 Mercury Mariner 150 HP EFI 1998 2009 Mercury Mariner 150 XR6 1998 2009 Mercury Mariner 150 HP Optimax 1998 2009 Mercury Mariner 150 Mag III 1998 2009 Mercury Mariner 175 HP Carburetor Equipped 1998 2009 Mercury Mariner 175 HP EFI 1998 2009 Mercury Mariner 175 HP Optimax 1998 2009 Mercury Mariner 200 HP Carburetor Equipped 1998 2009 Mercury Mariner 200 HP EFI 1998 2009 Mercury Mariner 200 HP Optimax 1998 2009 Mercury Mariner 225 HP Carburetor Equipped 1998 2009 Mercury Mariner 225 HP EFI 1998 2009 Mercury Mariner 225 HP Optimax 1998 2009 Mercury Mariner 250 HP EFI 1998 2009 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS **Mercury and Mariner Outboards Service Manual** Brunswick Corporation. Mercury Marine,1995 *Mercury Powered Sport Jet* Penton Staff,2000-05-24 90 120 HP Sport Jet Models **Service Manual** ,1978 *Mercury Marine Service Manual* ,1974* **Mercury Outboards** ,1983
Mercury Outboards Service Manual Mercury Marine,1978 *Mercury Outboards Service Manual* Brunswick Corporation. Mercury Marine,1995* **Seloc's Mercury Outboard, 1965-1986** Joan Coles,Clarence W. Coles,1986
Mercury Marine Service Manual ,1971 **Mercury Outboard Motor Service Manual** ,1976*

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