



# SERVICE MANUAL

## MODELS

1997 175XR<sup>2</sup> Sport Jet

United States  
With Starting Serial Numbers

Powerhead  
0E203000

Pump Unit  
0E151580

# Mercury Marine 175xr2 Sport Jet Service Repair Manual

**Mercury Marine**

The logo is a stylized, semi-circular shape with a red-to-white gradient, resembling a stylized 'M' or a propeller.

## **Mercury Marine 175xr2 Sport Jet Service Repair Manual:**

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