

**FORCE**  
*Outboards*

# SERVICE MANUAL

## MODELS

FORCE 1995 90/120 HP

FORCE 1996 90/120 HP

This Manual Supersedes 90-830565

## With Starting Serial Numbers

1995 90/120

United States .... 90 HP 0E093700

120 HP 0E093700

1996 90/120

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Printed in U.S.A.

1995, Brunswick Corporation

90-830749 8/95

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**Lingjun Ying**



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