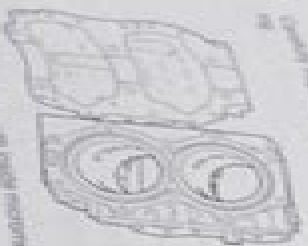
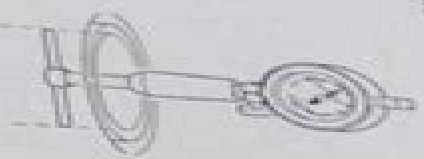


• **Check crankshaft for excessive wear.**
If cylinder walls are scored, the crankshaft should be replaced.



- Measure piston pins with inside micrometer or calipers.
- Measure 14 in. @ 25 mm) from the top of the cylinder.
- Measure 14 in. @ 25 mm) up from exhaust port.
- Measure 14 in. @ 25 mm) up from intake port.
- Measure 318 in. @ 25 mm) from the top of the cylinder.



• **Check crankshaft for excessive wear.**
If cylinder walls are scored, the crankshaft should be replaced.

• **Check piston pins with inside micrometer or calipers.**
Measure 14 in. @ 25 mm) from the top of the cylinder.

• **Check piston pins with inside micrometer or calipers.**
Measure 14 in. @ 25 mm) from the top of the cylinder.

• **Check crankshaft for excessive wear.**
If cylinder walls are scored, the crankshaft should be replaced.

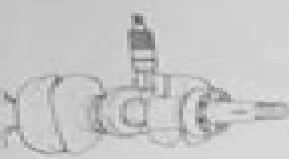


7. Check crankshaft for excessive wear.
8. Inspect crankshaft main and connecting rod bearings.
9. Check lower bearing for excessive wear.
10. Replace lower crankshaft bearing.



9. Measure crankshaft rod pin.
- NOTE: Refer to specifications for replacement.

• **Check upper and lower main bearings for excessive wear and scoring.**



- Check connecting rod for excessive wear.
- Measure main rods if connecting rods are replaced.
- Measure main rods if connecting rods are replaced.
- Measure main rods if connecting rods are replaced.
- Measure main rods if connecting rods are replaced.



11. Inspect pistons for wear and scoring at top and bottom.

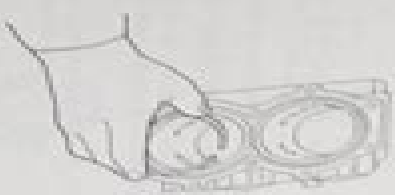


12. Measure piston pin with inside micrometer.

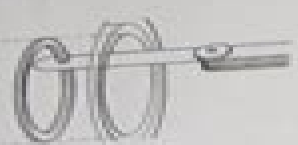
NOTE: Refer to specifications for replacement.



13. Measure lower rod and pin.
- NOTE: Use the pin to check the rod.



14. Measure rod and pin with inside gauge.
- NOTE: If gap is too small, replace both lower main bearings. Be sure to use the proper bearing rings if both have been bored.



15. Inspect bearing alignment pins.

Mercury Force 40 Hp Service Manual

Michael Hoelscher



Mercury Force 40 Hp Service Manual:

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