



Fig. 26

1. Relief valve assembly
2. Auxiliary valve spool

Carefully slide the valve housing in place on the studs, guiding the auxiliary valve spools and relief valve into place. Be sure the cap for the relief valve spring engages the end of the relief valve adjusting screw. Also, be sure the oil line for the dash control power piston engages the hole in the valve housing and seats fully in the housing.

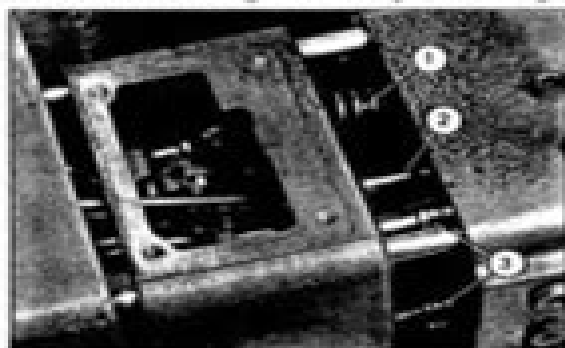


Fig. 27

1. Relief valve assembly
2. Oil line seating hole
3. Auxiliary valve spool

Install the regulator and back-flow valves in the housing base shown in Fig. 26. Fig. 28 also shows the position of the master spool and 3 point-directional spool in the valve housing.

Install the springs for the valve spools and pressure regulator valve as shown in Fig. 29. Fig. 29 shows the reg-

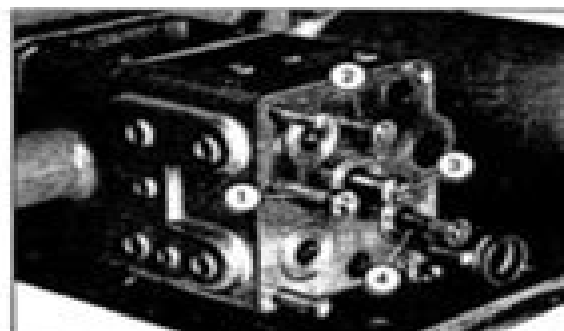


Fig. 28

1. Back-flow valve
2. Regulator valve
3. Master spool
4. 3 point-directional spool

ulate valve spring in the valve cover. Install a new valve cover gasket on the studs.

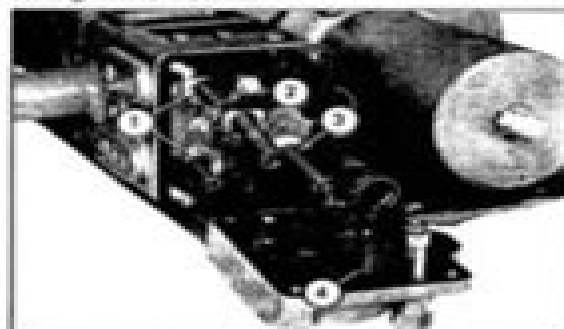


Fig. 29

1. Spring for auxiliary valve spool (1/16" x 2-1/16")
2. Spring for master spool (1/16" x 2-1/16")
3. Spring for 3 point-directional spool (1/16" x 2-1/16")
4. Spring for regulator valve (1/16" x 1-1/8")

Install the valve cover, guiding the springs into position so they properly engage the clips on the cover. Check the spring position very carefully as a spring that is not properly seated in the cover will cause malfunction of the HP. Be sure the oil tube for providing oil to the cylinder is fully seated in the housing.

Tighten the nuts on the studs gradually and evenly until a torque value of 21-42 ft.-lbs. is obtained.

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