



## CE Master User Manual for PowerDrive

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### Bowmount Foot Control Trolling Motors



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PLEASE THOROUGHLY READ THIS USER MANUAL. FOLLOW ALL INSTRUCTIONS AND HEED ALL SAFETY & CAUTIONARY NOTICES BELOW. USE OF THIS MOTOR IS ONLY PERMITTED FOR PERSONS THAT HAVE READ AND UNDERSTOOD THESE USER INSTRUCTIONS. MINORS MAY USE THIS MOTOR ONLY UNDER ADULT SUPERVISION.

LISEZ S'IL VOUS PLAÎT TOUT À FAIT CE MANUEL D'UTILISATEUR. SUIVEZ TOUTES LES INSTRUCTIONS ET FAITES ATTENTION À TOUTE LA SÉCURITÉ ET AUX PRÉAVIS D'AVERTISSEMENT CI-DESSOUS. L'UTILISATION DE CE MOTEUR EST SEULEMENT PERMISE POUR LES PERSONNES QUI ONT LU ET ONT COMPRIS CES INSTRUCTIONS D'UTILISATEUR. LES MINEURS PEUVENT UTILISER CE MOTEUR SEULEMENT DANS LA SUPERVISION ADULTE.

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# Minn Kota Service Manual

**Rachel Sandford**



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web flatness flatness tolerances meet 1 2 of astm a6 table 14 latest revision truflat tolerance of 1 4 astm a6 for 0 300 and thinner thickness 0 012 to nominal thickness length and width length and width tolerances meet astm a6 latest revision dimensional tolerances mechanical properties yield strength 140 ksi 965 mpa

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web dimension maximum deviation from flatness less than 25 inches 1 50 of the dimension 25 inches to 75 inches 1 2 inch maximum over 75 inches 1 150 of the dimension 2 in lieu of the values specified in astm a6 the maximum deviation below the specified depth shall be as follows for depths up to and including 36 inches 1 8 inch

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web table 3 tolerance over width and length for sheared edges nominal length l mm tolerances on the width lower upper l 4000 0 20 4000 l 6000 0 30 6000 l 8000 0 40 8000 l 10000 0 50 10000 l 15000 0 75 4 flatness flatness is measured as the maximum deviation from a horizontal flat surface

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web the most common specification for flatness is astm s industry standards for flatness which most companies follow what happens if a piece of steel comes out and it s not within the industry standard flatness tolerance well there are a few different ways to flatten it out to get within tolerance

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web apr 27 2010 api 650 does refer to a6 for tolerances within a plate see section 7 5 2 the out of plumbness in one shell course shall not exceed the permissible variations for flatness and waviness as specified in astm a 6m a 6 astm a 20m a 20 or astm a 480m a 480 whichever is applicable that is pretty clear

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web remarks1 the minus side tolerance on thickness shall be 0 25mm 2 thickness shall be measured at 9 53 to 19 05mm from the longitudinal edge 3 for thickness measured at any location other than that specified in note 2 the permissible maximum over tolerance shall be increased by 75

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web astm a6 generally limits the permitted variation in straightness for a w shape used as beam to 1 8 number of feet of total length 10 for both camber and sweep thus for a 30 long beam the general permissible variation from straightness would be 3 8

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web astm a6 sets the acceptable variance for member length straightness camber sweep and cross section properties cross section properties addressed are overall depth and width flange and web thickness and flange out of alignment see table 1