

PART I - DESCRIPTION OF ENGINE

The Ford 134, 172 and 192 industrial engines are compact I-4's which have been designed to meet the demand for high power output. Both, the gasoline models - 134 - 172 - 192 (see FIGURES 1 & 2 for the basic design) and the diesel models - 172D - 192D (see FIGURE 3 for the basic design), have the ability to handle industrial loads easily at low governed engine speeds.

The cylinder block of the engine is of cast-iron construction for strength and rigidity. The crankshaft, precision cast for gasoline models and forged for diesel models, is fully counterbalanced with super finished bearing surfaces to reduce friction to a minimum.

The large overhead valves are of a high chrome nickel alloy to resist burning and for high volumetric efficiency. The exhaust valves are free rotating to keep the seat clean, which maintains compression for a longer period and reduces the possibility of valve burning.

The cylinder head assemblies contain the fuel intake and exhaust ports, the intake and exhaust valves, and the rocker arm and shaft assemblies. Valve guides are a replaceable part of the head assembly. The valves are actuated through solid lifters, steel push rods, and individual precision cast rocker arms.

The intake manifold has passages to the intake openings in the cylinder heads. Exhaust heat provides the heat necessary to assist in vaporizing the incoming fuel charge in the intake passages on gasoline versions.

The engines have a full-pressure-type lubrication system, fed by a large volume rotor-type oil pump mounted at the front of the crankcase. The full-pressure lubrication is delivered at all operating speeds. A full-flow filter is on the engine to filter the entire output to the engine.

The cooling system is a single stage-type with one high-capacity water pump and one thermostat. The coolant is drawn from the bottom of the radiator by the centrifugal-type water pump which delivers it to the cylinder block at the front. The coolant flows through the cylinder block, cylinder head and past the thermostat which controls the discharge of coolant to the radiator. In addition, there is a high efficiency fan for cooling.

The main bearings are replaceable, steel-backed, micro lapped for the 134 gasoline engine and replaceable, steel-backed, copper-lead alloy for all other models.

An integral centrifugal variable speed governor which is fully lubricated and completely sealed is standard on industrial versions and optional on the forklift gasoline versions. A limiting speed mechanical governor is standard on forklift versions and all diesel versions.

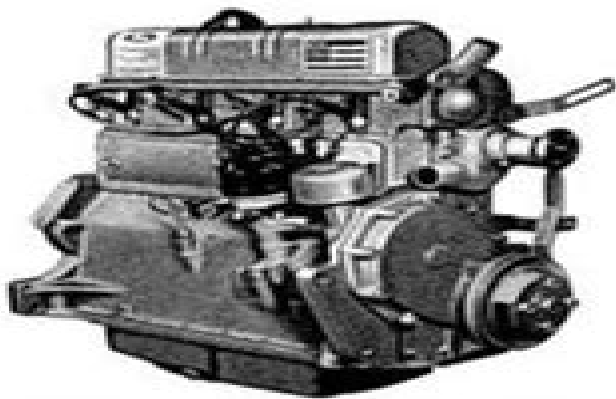


FIGURE 1 - Typical - 4-Cylinder Gasoline Industrial Engine (Right Front View)

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