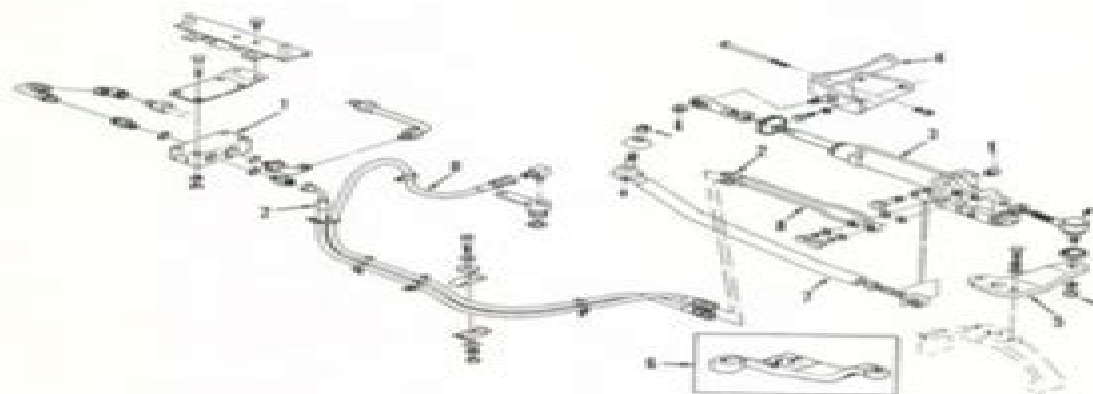


**Fig. 7—Exploded view of clutch housing and typical steering gear.**

- |                        |                                  |
|------------------------|----------------------------------|
| 1. Steering wheel      | 13. Bearing                      |
| 2. Bushing             | 14. Retaining nut                |
| 3. Steering shaft      | 15. Quadrant gear                |
| 4. Retaining rings     | 16. Bearing                      |
| 5. Universal joint     | 17. Steering arm shaft           |
| 6. Pin                 | 18. Bearings                     |
| 7. Clamp rings         | 19. Snap ring                    |
| 8. Boot                | 20. Key                          |
| 9. Steering gear cover | 21. Steering arm                 |
| 10. Oil seal           | 22. Clamp bolt                   |
| 11. Snap ring          | 24. Steering wheel shaft support |
| 12. Steering pinion    |                                  |



**Fig. 8—Power assist (booster) steering is installed on some models. Refer to Fig. 9 for exploded view of cylinder and valve unit.**

- |                            |                       |
|----------------------------|-----------------------|
| 1. Flow divider            | 5. Steering arm (4WD) |
| 2. Pressure lines          | 6. Steering arm (2WD) |
| 3. Cylinder and valve unit | 7. Drag link          |
| 4. Bracket                 | 8. Return lines       |

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**Daniela Niemeyer**



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