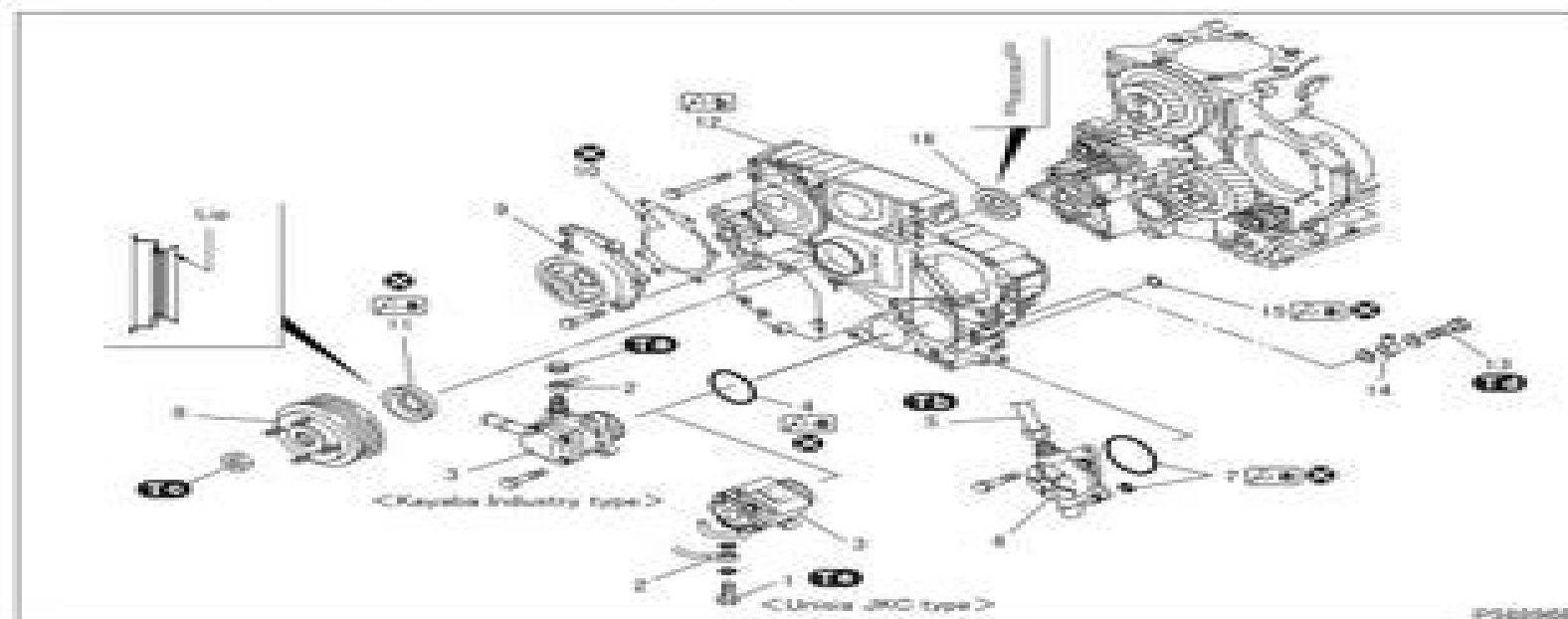


MITSUBISHI 4M50 FRONT CASE



● Disassembly sequence

- | | | |
|---|-------------------------|---------------------------|
| 1 Eyebolt <Unisia JKC type> | 7 O-ring | 14 Oil jet |
| 2 Power steering pipe | 8 Fan pulley | 15 O-ring |
| 3 Power steering oil pump
(See Gr37) | 9 Water pump (See Gr14) | 16 Front oil seal slinger |
| 4 O-ring | 10 Gasket | ⊗ Non-reusable parts |
| 5 Vacuum pipe | 11 Front oil seal | |
| 6 Vacuum pump (See Gr35A) | 12 Front case | |
| | 13 Eyebolt | |

CAUTION

- Do not remove the front oil seal unless defects are evident.

● Assembly sequence

Follow the disassembly sequence in reverse.

Tightening torque (Unit: N·m (lbf·ft, kgf·m))

Mark	Parts to be tightened	Tightening torque	Remarks
	Nut (power steering pipe installation)	29.4 to 39.2 (22 to 29, 3 to 4)	—
	Vacuum pipe	29.4 (22, 3.0)	—
	Nut (fan pulley installation)	196.1 (145, 20.0)	—
	Eyebolt (oil jet installation)	10 (7.4, 1.0)	—
	Eyebolt (power steering pipe installation)	49.0 to 63.7 (36 to 47, 6.0 to 6.5)	—

Mitsubishi 4m50 Manual

JG Myers



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