

## CARBURETOR ADJUSTMENT

The following carburetor adjustments should be performed:

1. Clean or replace carburetor inlet filter.
2. Idle mixture and speed adjustment - all models.
  - a. Be sure that float assembly is installed.
  - b. Start engine and allow to run until normal operating temperature is reached and choke is fully open.
  - c. Stop engine; disconnect throttle cable from engine.
  - d. Start engine; Adjust idle speed screw to obtain recommended idle RPM as indicated in "Specifications," Section B.
  - e. Adjust idle mixture screws:
    - 1) Stop engine; turn idle mixture adjusting needle in until they are lightly just touch adjusting needle seat, then back needles off until the specified number of turns for preliminary idle adjustment.
    - 2) Start engine; Adjust idle mixture needle for highest, constant manifold vacuum reading. If a vacuum gauge is not available, obtain maximum running, maximum idle speed by turning idle adjusting needle in until engine RPM begins to drop off, then backing needle off until "high speed" until engine RPM again drops off, set idle adjusting needle halfway between the 2 points for satisfactory idle mixture setting. Repeat procedure with other needle. Should these adjustments show an increase in idle RPM, read idle speed adjusting screw to obtain specified idle RPM and again adjust idle mixture adjusting needle. (Figures 1-2, 3-4-5-6 and 7)
3. Stop engine; Check that throttle valve are fully open when throttle control is in full forward position. Or



Figure 3. Idle Adjustment - MacCormac 80  
(Throttle "Off" Model; float assembly on Opposite Side)

MacCormac 120 thru 160, with throttle valve fully open, turn idle speed adjusting screw clockwise until screw just touches throttle lever. (Figure 5) Tighten



Figure 5. Idle Adjustment - Early MacCormac 120

nut and screws to prevent adjustment screw from turning. Then, control to several gear, idle position, and check that idle stop screw is against stop.

**IMPORTANT:** Do not turn idle mixture screws tightly against stop, or mixture needle and/or seat will be damaged.

4. Fully seat idle forward gear.
5. Readjust idle speed screw to obtain recommended idle RPM.



Figure 3. Idle Adjustment - MacCormac 120-160-180-190-200  
(MacCormac 200 Choke Not Shown With Stage Forward)

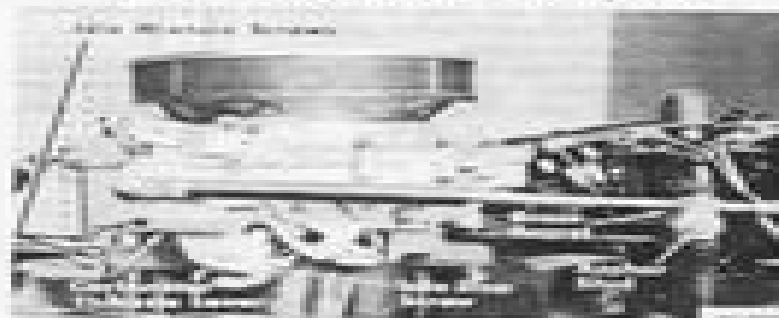


Figure 4. Idle Adjustment - MacCormac 225-260-300  
Carburetor



Figure 5. Idle Adjustment - MacCormac 225-260-325

# **Mercury Service Manual 01 Stern Drive Units And Marine Engines 1963 1976**

**Anthony S. Fauci**



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