

## Specifications

### Torque Specifications

**NOTE:** Listed below are the torque specifications for those fasteners which have a specific torque value. Tighten all other fasteners (not listed) securely.

DESCRIPTION	TORQUE		
	ft. lb.	ft. lb.	N.m.
Exhaust Pipe To Gimbal Housing Screws		20-25	27-34
Power Trim Cylinder To Anchor Pin Nut	Tighten Until Nut Just Bottoms Out		
Propeller		55 (Min.)	75 (Min.)
Shift Cable End Guide Attaching Nuts	Tighten Until Nut Bottoms And Then Loosen 1/2 Turn		
Steering Cable Coupler Nut		35	48
Steering Cable Coupler Nut Locking Plate Screw	60-72		7-8
Steering System Pinot Bolts		25	34
Stemdrive Unit To Ball Housing Attaching Nuts		50	68
Transom Assembly Attaching Screws and Nuts		20-25	27-34
Power Steering Hydraulic Hose Fitting - Large		20-25	27-34
Power Steering Hydraulic Hose Fitting - Small	95-108		13-12

### Lubricants/Sealers/Adhesives

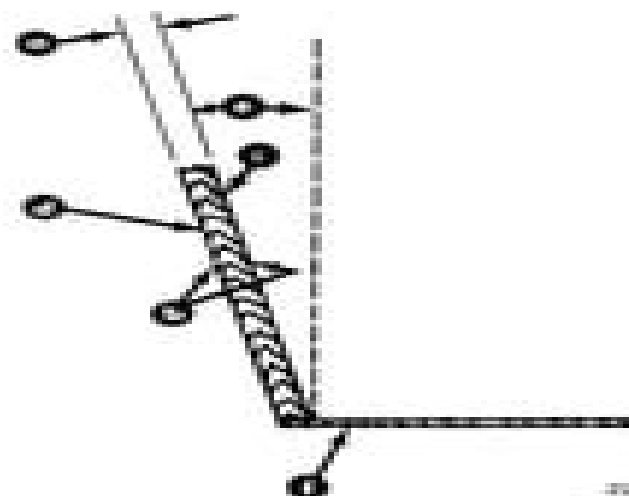
Description	Part No.
Quicksilver 2-4-C Marine Lubricant With Teflon	92-82540TA3
Quicksilver Special Lubricant 101	92-13872A1
Liquid Neoprene	92-25711-2
Perfect Seal	92-34227-1
Engine Coupler Spline Grease	92-816391A4

## Special Installation Tools

Description	Part No.
Alignment Tool Assembly	91-805435A1
Engine Alignment Tool	91-57797A3

## Special Information

### Transom Specifications



- a - Transom Thickness-As Be 2 in. (51 mm) Minimum To 2-1/4 in. (57 mm) Maximum
- b - Transom Surfaces-MUST BE Parallel Within 1/8 in. (3.2 mm) Measured At Top And Bottom Of Cutout Hole
- c - Area Covered By Inner Transom Plate-MUST BE Flat Within 1/8 in. (3.2 mm)
- d - Area Covered By Gimbal Housing Assembly-MUST BE Flat Within 1/16 in. (1.6 mm)
- e - Transom Angle-10° to 18°
- f - Keel (If Equipped)-Remove 4 ft. (1.2m) Forward To Transom

# **Mercury 228 Outdrive Manual**

**CL Gary**



## **Mercury 228 Outdrive Manual:**

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## **Table of Contents Mercruiser 228 Outdrive Manual**

1. Understanding the eBook Mercruiser 228 Outdrive Manual
  - The Rise of Digital Reading Mercruiser 228 Outdrive Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mercruiser 228 Outdrive Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mercruiser 228 Outdrive Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mercruiser 228 Outdrive Manual
  - Personalized Recommendations

- Mercuriser 228 Outdrive Manual User Reviews and Ratings
- Mercuriser 228 Outdrive Manual and Bestseller Lists
- 5. Accessing Mercuriser 228 Outdrive Manual Free and Paid eBooks
  - Mercuriser 228 Outdrive Manual Public Domain eBooks
  - Mercuriser 228 Outdrive Manual eBook Subscription Services
  - Mercuriser 228 Outdrive Manual Budget-Friendly Options
- 6. Navigating Mercuriser 228 Outdrive Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mercuriser 228 Outdrive Manual Compatibility with Devices
  - Mercuriser 228 Outdrive Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mercuriser 228 Outdrive Manual
  - Highlighting and Note-Taking Mercuriser 228 Outdrive Manual
  - Interactive Elements Mercuriser 228 Outdrive Manual
- 8. Staying Engaged with Mercuriser 228 Outdrive Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mercuriser 228 Outdrive Manual
- 9. Balancing eBooks and Physical Books Mercuriser 228 Outdrive Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mercuriser 228 Outdrive Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Mercuriser 228 Outdrive Manual
  - Setting Reading Goals Mercuriser 228 Outdrive Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mercuriser 228 Outdrive Manual
  - Fact-Checking eBook Content of Mercuriser 228 Outdrive Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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