

**MERCURY**

# **MERCURY**

## *Service Manual*



**20 Jet/20/25 HP**  
**25 Marathon/25 Seapro**

Starting Model Year 1994 and Newer

With Serial Numbers:

United States 06044027 and Above • Belgium 09807909 and Above

**20 Jet/20/25 HP**  
**25 Marathon/25 Seapro**

Starting Model Year 1994  
90-423630-003 NOVEMBER 2002

# Mercury 25hp 2 Stroke Outboard Repair Manual 1989

**JR Anderson**



## **Mercury 25hp 2 Stroke Outboard Repair Manual 1989:**

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Manuals 1998 2006 B725 This manual covers seventeen Mercury Mariner 2 stroke outboard motors ranging from 2 5 HP to 60 HP Clymer Marine and PWC manuals are the 1 source for DIY maintenance troubleshooting and repair With step by step procedures combined with detailed photography and extensive use of exploded parts views Clymer manuals are a must have tool for the do it yourselfer Models Covered Mercury Mariner 2 5 HP 1998 2006 Mercury Mariner 3 3 HP 1998 2006 Mercury Mariner 4 HP 1998 2006 Mercury Mariner 5 HP 1998 2006 Mercury Mariner 6 HP 1998 2006 Mercury Mariner 8 HP 1998 2006 Mercury Mariner 9 9 HP 1998 2006 Mercury Mariner 15 HP 1998 2006 Mercury Mariner 20 HP 1998 2006 Mercury Mariner 25 HP 1998 2006 Mercury Mariner 30 HP 1998 2006 Mercury Mariner 40 HP 1998 2006 Mercury Mariner 50 HP 1998 2006 Mercury Mariner 60 HP 1998 2006 Mercury Mariner 20 Jet 1998 2006 Mercury Mariner 30 Jet 1998 2006 Mercury Mariner 45 Jet 1998 2006

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