

Nissan Maxima A33 1999-2005 Workshop Manual

CYLINDER BLOCK

Inspection/Control

- Measure outer diameter of piston pin "Cp".
Standard (diameter "Dp")
Grade No. 0
21.980 - 21.995 mm (0.8617 - 0.8659 in)
Grade No. 1
21.995 - 22.001 mm (0.8659 - 0.8662 in)
- Calculate interference fit of piston pin to piston.
 $Dp - dp = 0.002 - 0.004$ mm (0.0001 - 0.0002 in)
If it exceeds the above value, replace piston assembly with pin.

PISTON RING SIDE CLEARANCE

Side clearance:

Ring	Engine	Standard	Limit
Top ring	VQ30DE	0.040 - 0.040 mm (0.0016 - 0.0016 in)	0.10 mm (0.0040 in)
	VQ30DE	0.040 - 0.040 mm (0.0016 - 0.0016 in)	0.10 mm (0.0040 in)
2nd ring	VQ30DE	0.030 - 0.070 mm (0.0012 - 0.0028 in)	0.10 mm (0.0040 in)
	VQ30DE	0.030 - 0.070 mm (0.0012 - 0.0028 in)	0.10 mm (0.0040 in)
Oil ring	VQ30DE	0.095 - 0.130 mm (0.0038 - 0.0051 in)	—
	VQ30DE	0.095 - 0.130 mm (0.0038 - 0.0051 in)	—

If out of specification, replace piston ring. If clearance is at maximum limit with new ring, replace piston.

PISTON RING END GAP

End gap:

Ring	Engine	Standard	Limit
Top ring	VQ30DE	0.30 - 0.40 mm (0.0118 - 0.0157 in)	0.51 mm (0.0201 in)
	VQ30DE	0.30 - 0.40 mm (0.0118 - 0.0157 in)	0.51 mm (0.0201 in)
2nd ring	VQ30DE	0.30 - 0.40 mm (0.0118 - 0.0157 in)	0.51 mm (0.0201 in)
	VQ30DE	0.30 - 0.40 mm (0.0118 - 0.0157 in)	0.51 mm (0.0201 in)
Oil ring	VQ30DE	0.30 - 0.40 mm (0.0118 - 0.0157 in)	0.45 mm (0.0177 in)
	VQ30DE	0.30 - 0.40 mm (0.0118 - 0.0157 in)	0.45 mm (0.0177 in)

If out of specification, replace piston ring. If gap still exceeds the limit even with a new ring, do the following. Refinish cylinder and use oversized piston and piston rings.
Refer to SOG (EM-62).

- When replacing the piston, check the cylinder block surface for scratches or seizure. If scratches or seizure is found, hone or

CYLINDER BLOCK

Components

Components

SFC: 110-120-020



1. Piston pin
2. Piston
3. Piston ring
4. Piston pin clip
5. Piston pin clip (oil side)
6. Piston pin clip (water pump side)
7. Main bearing cap
8. Main bearing beam
9. Connecting rod
10. Piston bushing or pin connector
11. Piston with sight plate (AT model)
12. Piston with sight plate (AT model)
13. Piston reinforcement
14. Piston reinforcement
15. Piston reinforcement
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Nissan Maxima Complete Workshop Repair Manual 1994 1999

Yan Bai



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