

INSPECTION AND REPAIR

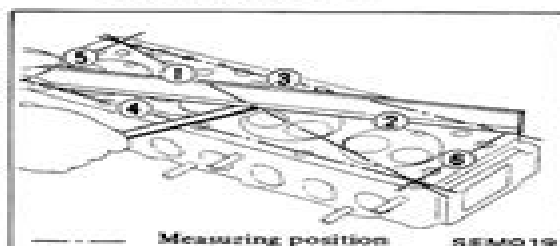
Clean all removed parts in cleaning oil, eliminating obstacles or dust/dirt from passages or holes. Also check these parts to make sure they are free from cracks or flaws.

CYLINDER HEAD AND VALVE

CHECKING CYLINDER HEAD MATING FACE

Measure the surface of cylinder head (on cylinder block side) for warpage.

Warpage of surface:
Less than
0.2 mm (0.008 in)



If beyond the specified limit, correct with a surface grinder.

Cylinder head height should be greater than 89.7 mm (3.531 in) after surface has been ground.

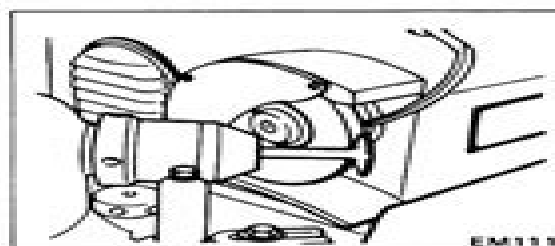
VALVE

1. Check each of the intake and exhaust valve for worn, damaged or deformed valve stems. Correct or replace the valve that is faulty.

For standard size of valve, refer to S.D.S.

2. Valve face or valve stem end surface should be refaced by using a valve grinder.

Valve face angle:
45° - 45°30'



VALVE LIFTER AND PUSH ROD

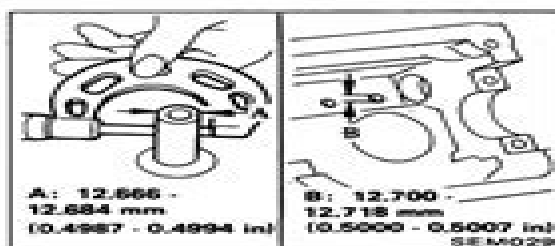
Valve lifter

1. Check valve lifters for excessive wear on the face.
2. Replace with new ones if worn beyond repair.

- a. Valve lifter end should be smooth.
- b. Valve lifter to lifter hole clearance:

Standard
0.016 - 0.052 mm
(0.0006 - 0.0020 in)

Limit
Less than
0.10 mm (0.0039 in)



Push rod

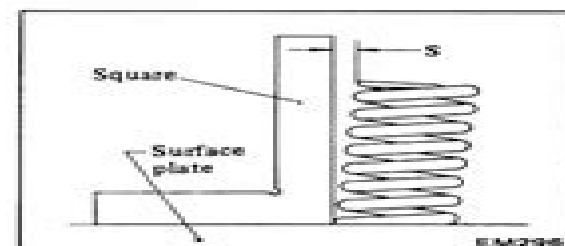
1. Inspect push rod for excessive wear on the face.
2. Replace if worn or damaged beyond repair.
3. Check push rod for bend using a dial gauge.

Maximum allowable bend:
Less than
0.5 mm
(0.020 in)

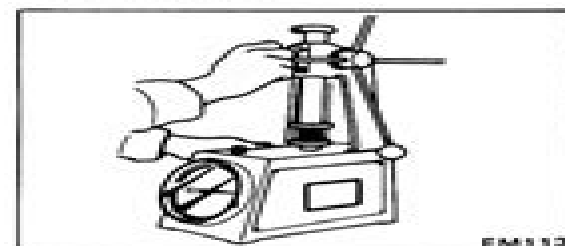
VALVE SPRING

1. Check valve spring for squareness using a steel square and surface plate. If spring is out of square "S" more than specified limit, replace with new ones.

Out of square ("S"):
Less than
1.3 mm (0.051 in)



2. Measure free length and tension of spring. If measured value exceeds specified limit, replace spring. Refer to S.D.S.



VALVE ROCKER ASSEMBLY

1. Check valve rockers, brackets and rocker shafts for scoring, wear or distortion. Replace if necessary.

Nissan Diesel Engines Sd22 Sd23 Sd25 Sd33 Service Manual

Detroit Diesel Allison, General Motors Corporation. Detroit Diesel Allison Division

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web in a future blackrule and feminist society white males accused of sex harassment can be sentenced to a court ordered castration specialist and the victim of the assault is allowed to be present pamela s expertise at making the experience pleasurable for the so called victim is legendary including one woman who has sent her three subjects

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web sep 23 2021 and for some women like the infamous lorena bobbitt the act of castration is way to take revenge out on the men in their lives sometimes it is solely the testicles that get the axe other times the entirety of the genitals are targeted for revenge sometimes there is a good reason other times the lines are blurred

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web oct 22 2021 the eunuch archive this is a wonderful resource it s composed of two parts a huge repository of thousands of user submitted castration fantasy stories and a user forum anyone can submit a story but sometimes stories are rejected if there are too many spelling grammatical or formatting errors

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web abstract the eunuch archive ea is an online community which includes individuals who read and write sexual fantasies with themes related to castration and eunuchs here we analyzed the 100 stories rated highest by ea readers among the 8800 currently posted

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web emasculating someone is when you make them weaker by taking away their power a lot of times people will do this to a slave a criminal or a sex offender in modern medicine orchidectomy is one of the most typical methods to treat testicular cancer and it usually involves removing only one testis

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web may 13 2022 only one story featured a female recipient of genital ablation table 1 which was performed by a male the remaining stories featured male protagonists the castratee s age was specified in 57 stories and ranged from 8 to 39 m 19 1 sd 6 1 with the most common age specified as 19 in nine stories legally adult in most

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web nothing arouses a woman like the prospect of castrating a man you now smell the arousal of a woman who is going to realise that ambition and will thoroughly enjoy doing so my nurses will inject your sack and then your mistress will milk you one final time

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web aug 1 2015 castration is the destruction of the testicles or their complete removal medically referred to as an orchiectomy while penectomy refers to total or partial surgical removal of the penis the ea contains four sections a chat room personals discussion board and the fiction archive

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web aug 1 2015 anonymous n early two years ago i sat in a hospital consulting room following a prostate examination and body scan it s not good news the doctor said you have three choices