

- Fit the special tool onto the driveshaft.

 09930-71100: Output shaft holder



- Remove the secondary drive (seal) gear and nut by holding the special tool with a vice.



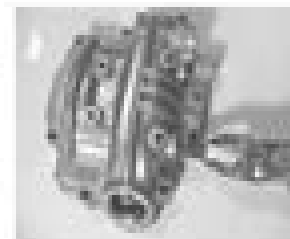
- Remove the driveshaft and countershaft.



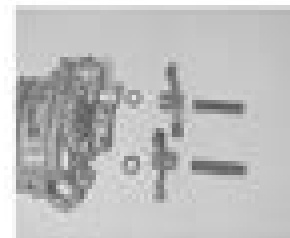
## ENGINE COMPONENTS INSPECTION AND SERVICING CYLINDER HEAD COVER

### DISASSEMBLY

Be sure to identify each removed part as to its location, and lay the parts out in groups designated as "Exhaust", "Intake", so that each will be restored to the original location during assembly.



- Remove the rocker arm shaft.



### CYLINDER HEAD COVER DISTORTION

After removing coolant from the filling surface of the cylinder head cover, place the cylinder head cover on a surface plate and check for distortion with a thickness gauge.

 Cylinder head cover distortion  
Service Limit: 0.05 mm (0.002 in)

 09900-26800: Thickness gauge

If the distortion exceeds the limit, replace the cylinder head cover.



### ROCKER ARM SHAFT O.D.

Measure diameter of rocker arm shaft.

 Rocker arm shaft O.D. (IN & EX)  
Standard: 11.877 - 11.885 mm (0.4715 - 0.4712 in)

 09900-26200: Micrometer (0 - 25 mm)



# Ozark 250 Service Manual

**Wenbin Ji**



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