

Illustration 118
Typical example (Bosch drive gear)

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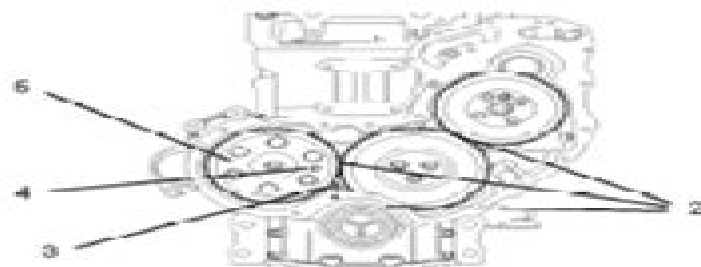


Illustration 119
Typical example (Delphi fuel pump drive gear)

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Note: Care must be taken in order to ensure that the fuel injection pump timing is not lost during the removal of the fuel injection pump and/or fuel injection pump gear. Carefully follow the appropriate instructions in order to remove the fuel injection pump and/or fuel injection pump gear.

Note: If necessary, remove the glow plugs in order to allow the crankshaft to rotate more freely. Refer to this Disassembly and Assembly Manual, "Glow Plugs - Remove and Install".

1. Rotate the crankshaft to top dead center. Refer to the Testing and Adjusting Manual, "Finding Top Center for No. 1 Piston". Apply hand pressure to the fuel injection pump gear (1) in a counterclockwise direction in order to remove the backlash (2) in the gears. Mark the orientation of each of the gears for installation purposes.

Note: Timing pins are used in order to time the engine at top dead center. The timing pins are a slip fit. Do not use excessive force to install the timing pins. Do not use the timing pins to lock the engine during repairs.

2. Insert the 27610211 Crankshaft timing pin (3) through the housing (front) and into the web of the crankshaft. Insert the 27610212 Camshaft timing pin (4) through the camshaft gear (5) and into the housing (front).

3. Remove the rocker shaft. Refer to this Disassembly and Assembly Manual, "Rocker Shaft and Pushrod - Remove".

Note: The fuel injection pump must be locked before proceeding further.

Note: The three cylinder engine is equipped with the Delphi DP210 fuel injection pump.

Note: The four cylinder engine can be equipped with either the Delphi DP210 or the Bosch EPVE fuel injection pump. The two types of fuel injection pump have a different procedure for locking the fuel injection pump shaft.

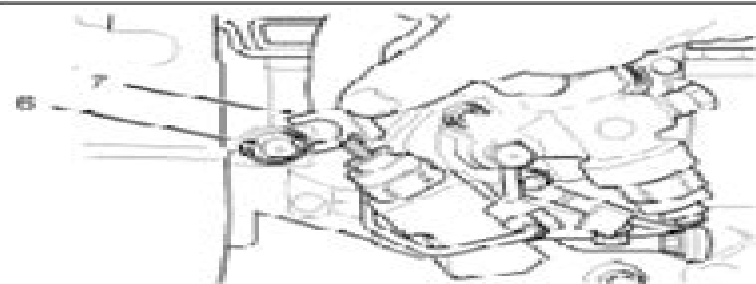


Illustration 120
Four cylinder engine only

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4. In order to lock the Bosch EPVE fuel injection pump, loosen the locking screw (6) and remove the washer (7). Tighten the locking screw (6) to a torque of 31 N·m (23 lb ft).

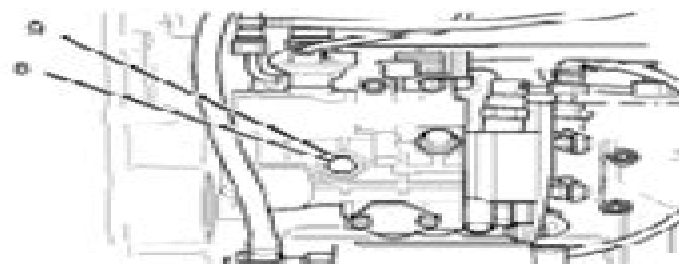


Illustration 121
Three cylinder and four cylinder engines

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K Morrison



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