

**See Illustration 1** the cover is slack, do not move between the cover and windshield flanging using surface – If necessary, gently tap the cover sideways to free it. Remove the panel. If it shows signs of damage or deterioration it must be replaced.

### Refitting

6 Check for refitting: examine the inside of the cover for a build-up of oil sludge or any other contamination, and if necessary clean the cover with care with a water based solvent. Examine the condition of the transverse ventilation filter inside the dashboard cover and clean or as described for the inside of the cover. If sludge is evident it should be removed from the cover, after removing the venting holes. Dry the cover thoroughly before refitting.

7 Wipe the cover clean and dry and seal the gasket to the lower mould that will fit the cover to the dashboard flange, ensuring the gasket remains correctly seated **(see Illustration 2)**.

8 Fit the retaining bolts, ensuring all relevant specifications are correctly performed and tighten them to the specified torque setting in a diagonal sequence.

9 Reconnect the location hoses correctly to the dashboard cover and exit the car and cover before departure.

### 5 Crankshaft pulley - removal and refitting

**Note:** A new pulley retaining bolt will be required on refitting.

### Removal

1 Firmly secure the handbrake, then park on the level of the car and ensure it is secure on its stands (see Jacking and vehicle support). Remove the right-hand wheelcover.

2 Remove the primary drivebelt as described in Chapter 1. Then to remove, mark the direction of rotation on the belt to ensure the belt is refitted the same way round.

3 Remove the crankshaft pulley retaining bolt. To prevent crankshaft rotation on manual transmission models, have an assistant secure



4.2 Removing the crankshaft cover from the engine

top gear and apply the parking brake. The automatic transmission models prevent rotation by removing one of the output shafts. Remove retaining bolts, and holding the driveplate in the transmission housing using a hold bar, remove and unbolt bolts. If the engine is removed from the vehicle it will be necessary to use the transmission support (see Section 10).

4 Unbolt the retaining bolt and washer and remove the crankshaft pulley from the rear of the crankshaft, taking care not to damage the crankshaft cover.

### Refitting

5 Refit the crankshaft pulley, aligning the pulley cut-out with the raised notch on the timing belt sprocket, then fit the washer and new retaining bolt **(see Illustration 3)**.

6 Tighten the crankshaft pulley retaining bolt to the specified torque. Ensure refitting from angle tighten the bolt through the specified Stage 1 angle, using a socket and extension bar, and finally through the specified Stage 2 angle. It is recommended that an angle measuring gauge is used during the final stage of the tightening to ensure accurate **(see Illustration 4)**. If a gauge is not available, use white spirit to make alignment marks between the bolt head and pulley prior to tightening, the marks can then be used to check that the bolt has been rotated through the correct angle.

7 If necessary, remove the hold bar securing the driveplate in the transmission housing



4.3 Ensure the gasket is correctly located in the crankshaft cover recess (removed)

then the primary drivebelt as described in Chapter 1 using the hold bar prior to removal to ensure the belt is fitted the correct way round.

8 Refit the masterbelt then lower the car to the ground and tighten the other bolts to the specified torque.

### 6 Timing belt covers - removal and refitting

#### Upper cover

##### Removal

1 Remove the oil cooler housing as described in Chapter 10.

2 Undo the retaining bolts then undo the timing belt upper cover and remove it from the engine **(see Illustration 5)**.

##### Refitting

3 Refitting is the reverse of removal. Tighten the cover retaining bolts to the specified torque.

#### Lower cover

##### Removal

4 Remove the crankshaft pulley (see Section 5).

5 With reference to Chapter 10, remove the alternator (auxiliary power source).

6 Remove the upper cover (see paragraphs 1 and 2) then undo the retaining screws and



5.1 Removing the heater controls from the rear of the dashboard panel

draw them from the rearward panel. If necessary, undo the screws and remove the multi-function display unit from the panel **(see Illustration 6)**.

7 Remove the light switch located on the



5.2 Fit the clock the lower screws

driver's side of the face, with reference to Chapter 10, Section 5, then undo the screws and remove the side and anti-rattle surround from the face. The screws are secured by pressing down the end panel to allow until the



5.3 Remove the surround panel from the face clips

screws can rotate through the gills. This can be light, insert the screws through the end gills for removal. Then release the side clip and turn the unit before refitting **(see Illustration 7)**. Withdraw the vent from the face and remove the screws.

8 Disconnect the wiring loom from the light meter surround and remove surround **(see Illustration 8)**.

9 Remove the gaskets as described in Section 10.

10 Press back the passenger vent panel to stop, with the vent securing screws are visible through the gills. Undo the screws, then undo the lower mounting bolt and withdraw the vent from the face **(see Illustration 9)**.

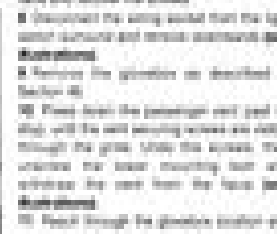
11 Reach through the gaskets location and disconnect the wiring from the passenger wiring. This can not be damaged the wiring or terminals.



5.4 Fit the heater warning switch wiring loom from the panel



5.5 Undo the heater warning switch wiring loom from the multi-clip, drawing unit



5.6 Undo the heater warning switch wiring loom from the multi-clip, drawing unit



5.7 Undo the lower screws



5.8 Undo the upper screws, to remove the switch surround



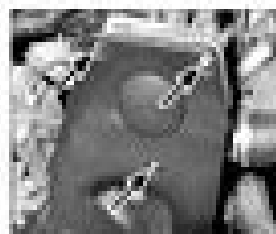
5.9 Tighten the vent panel to stop



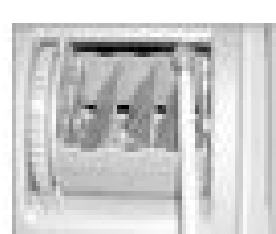
4.1 Refit the crankshaft pulley aligning the cut-out with the raised notch on the crankshaft sprocket (removed)



4.4 Fit the new retaining bolt and tighten it as described in the text



4.5 Timing belt upper cover retaining bolts (removed)



5.7 Undo the lower screws



5.8 Undo the upper screws



5.9 Tighten the vent panel to stop

# Mk 4 Astra Workshop Manual

**J Elliott**



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