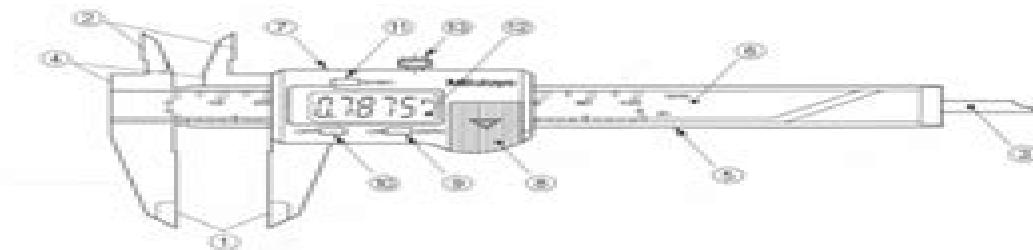


# Digimatic Caliper

MANUAL No. 2061②  
SERIES No. 500  
Bilingual J-GB

## 1. Nomenclature



- ① Outside Measuring Faces
- ② Inside Measuring Faces
- ③ Depth Measuring Blade
- ④ Step Measuring Faces
- ⑤ Main Blade
- ⑥ Scale Surface
- ⑦ Slider
- ⑧ Battery Lid
- ⑨ ON/ZERO Sw.
- ⑩ OFF Sw.
- ⑪ Inch/mm Conversion Sw.
- ⑫ LCD Display
- ⑬ Clamping screw

## 2. Precautions

- (1) Let the caliper be idle for more than one second after turning it on, because the caliper requires the start-up time for more than one second.
- (2) Keep the caliper free from water and oil. Do not dip or sink the caliper in liquid. If  $E \rightarrow eS$  is displayed, wipe the scale surface with soft cloth. Apply a slight amount of low-viscosity oil, such as CRC3-36, to the scale surface to keep out water.
- (3) Do not apply any voltage to the caliper by such as an electric marker pen.
- (4) Do not scratch the scale surface.
- (5) Move the slider within the specified response speed. If  $E \rightarrow eS$  is displayed, press the ON/ZERO switch to release the error.
- (6) Do not apply too much force or give any shock to the caliper.
- (7) Do not disassemble the caliper.
- (8) Use the caliper under a constant temperature level at around 20°C.
- (9) Do not use the caliper at the following places:
  - at high-humidity place
  - Where the caliper is exposed to direct sunlight.
  - at dusty place

## 3. Replacing Batteries

Set the provided SR44 before service referring to following because the cell was not set before shipment. Use a silver oxide cell SR44. Replace the battery as soon as possible when the message B comes on the left upper corner of the LCD display. B means that the battery is exhausted. Set a SR44 in the battery compartment with the plus side up.



## 4. Specifications

### 4.1 General Specifications

Resolution: 0.01mm (0.0005")  
Measuring range: 4"/100mm ~ 6"/150mm ~ 8"/200mm  
Instrumental error:  $\pm 0.02\text{mm}$  ( $\pm .001"$ )  
Repeatability: 0.01mm (0.0005")  
Functions: Zero setting  
Inch/mm conversion  
Battery: SR44 1pc.  
Battery life: approx. two years under normal use.  
(approx. one year in continuous service)  
Response speed: Up to approx. 1600mm (60") /s  
Alarm and error message: B (For battery replacement.)  
 $E \rightarrow eS$  (Overspeed)  
Ambient temperature: 0 to 40°C (Operation)  
-10 to 60°C (Storage)

Mitutoyo

# Mitutoyo Digimatic Manual

**Frank M. Butterworth, Amara  
Gunatilaka, María Eugenia Gonsebatt**

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**Delivery** Juan José Torrado Durán,Dolores R. Serrano,Javier Capilla,2020-07-01 Fungal and parasitic diseases affect more than one billion people across the globe This is one sixth of the world s population mostly located in developing countries The lack of effective and safe treatments combined with inefficient diagnosis leads to serious chronic illness or even death There is a discrepancy between the rate of drug resistance and the development of new medicines Formulation of antifungal and antiparasitic drugs adapted to different administration routes is challenging bearing in mind the poor water solubility that limits their bioavailability and efficacy There is an unmet clinical need to develop vaccines novel formulations and drug delivery strategies that can improve the bioavailability and therapeutic effects by enhancing their dissolution increasing their chemical potency stabilizing the drug and targeting high concentrations of the drug to infection sites This Special Issue includes ten research articles of antifungal and antiparasitic drug delivery systems     *Biomonitoring and Biomarkers as Indicators of Environmental Change* 2 Frank M. Butterworth,Amara Gunatilaka,María Eugenia Gonsebatt,2001-01-31 Monitoring the environment is absolutely essential if we are to identify hazards to human health to assess environmental cleanup efforts and to prevent further degradation of the ecosystem Biomonitoring and biomarkers combined with chemical monitoring offer the only approach to making these assessments Based on an International Association of Great Lakes Research conference this book is intended for researchers who want to incorporate new and different technologies in their development of specifically crafted monitors students who are learning the field of biomonitoring and regulatory agencies that want to consider newer technologies to replace inadequate and less powerful test regimes     **Thomas Scientific** ,2000

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4 0     *Tech Directions* ,1994     **Sensors and Controls for Intelligent Machining and Manufacturing Mechatronics** George K. Knopf,Patrick F. Muir,Peter E. Orban,1999     *108-1 Hearings: Departments of Commerce, Justice, and State, The Judiciary, and Related Agencies Appropriations For 2004, Part 5, March 6, 2003, \** ,2004     **Research & Development** ,1996     **Measuring and Modeling the Effect of Time and Temperature on Removal Torque and Sealing Force of a Continuous Thread Closure** Supachai Pisuchpen,2002     *Eureka* ,1991     **Departments of Commerce, Justice, and State, the Judiciary, and Related Agencies Appropriations for 2004: Secretary of Commerce** United States.

Congress. House. Committee on Appropriations. Subcommittee on the Departments of Commerce, Justice, and State, the Judiciary, and Related Agencies,2003   **Departments of Commerce, Justice, and State, the Judiciary, and Related Agencies Appropriations for 2005: Secretary of Commerce, Patent and Trademark Office** United States. Congress. House. Committee on Appropriations. Subcommittee on the Departments of Commerce, Justice, and State, the Judiciary, and Related Agencies,2004   *Make: Volume 93* Dale Dougherty,2025-04-29 Humanoid robots aren't just for mega corps and secretive startups In this issue of Make we show you how to use AI programs and open source plans to experiment and build your own humanoid helpers right now In our cover story build VoxHead a fully animated embodied AI humanoid head from scratch Then we catch up with Gael Langevin about the continuing evolution of open source humanoid InMoov new facial expressions integrated AI and even synthetic skin Plus humanoid robots need a trusty canine companion build a cute athletic quadruped pupper with an AI chatbot brain and powerful QDD actuators But how do we make all these futuristic robots move Dive into our primer on field oriented control for brushless motors the tech that lets bots run and jump like never before Then we revisit our ultimate maker tools for your workshop The kicker a pie in the sky workshop from 20 years ago is now affordable for makers But our visit to Lawrence Berkeley National Labs also shows there's always a crazier workshop out there Plus 17 projects including Construct a tiny houseboat for day trips and camping that packs down to fit in an SUV Use inverse kinematics to give a robot arm sketchbot pinpoint accuracy Fly a lively no sew kite using Tyvek fabric and 3D printed connectors Block print computational moir patterns with Open Press Project and p5.js Build a laser communicator using logic chips to send secret codes securely Make flexible pushbuttons and switches for wearable electronics Assemble a 100W fast charging battery bank using lithium cells salvaged from disposable vapes And much more

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