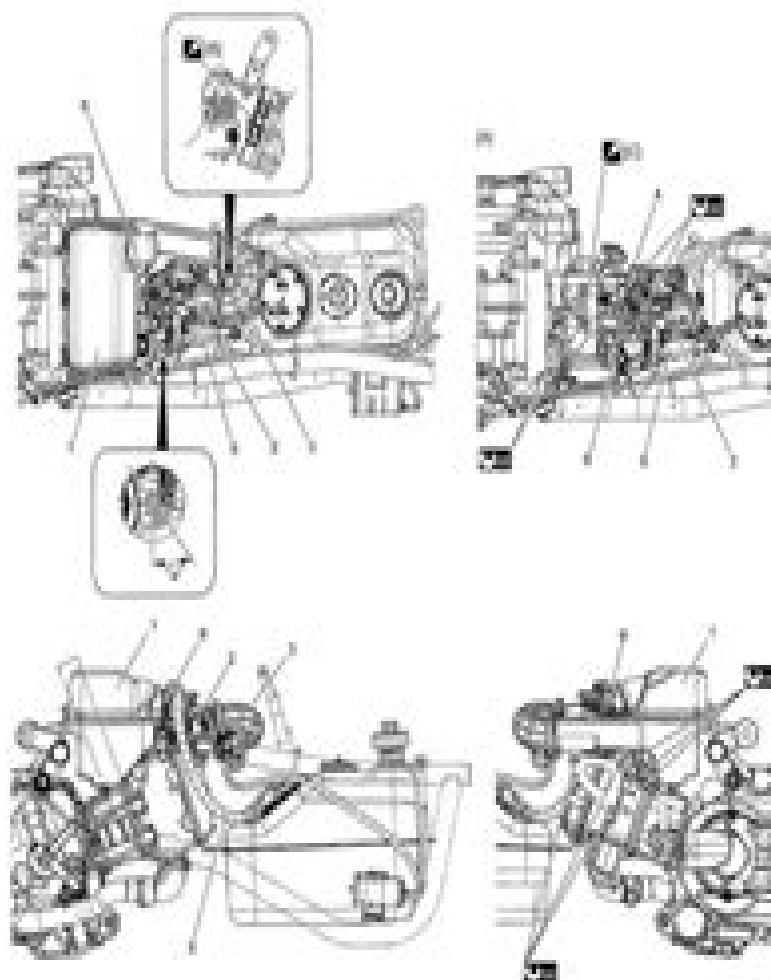


Repair Instructions

Intake System Construction

JWS/MS/MSD



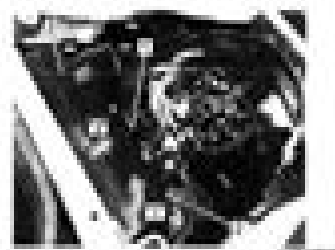
1. Air filter assembly	2. Air filter element	3. Air filter housing
4. Air filter housing cover	5. Air filter housing gasket	6. Air filter housing gasket
7. Air filter housing gasket	8. Air filter housing gasket	9. Air filter housing gasket
10. Air filter housing gasket	11. Air filter housing gasket	12. Air filter housing gasket

10-9. Engine Mechanical

Air Cleaner Element Removal and Installation
JWS/MS/MSD

Removal

- 1) Remove the bottom box front cover. * (Page 90-21)
- 2) Disconnect the injector coupler (1) and IAT sensor coupler (2).
- 3) Remove the air cleaner cap (3) along with the air cleaner element by tilting the edge of the air cleaner cap in the direction "1" and then pulling it in the direction "2".



Installation

Install air cleaner element in the reverse order of removal. Pay attention to the following point:

- Fit the air cleaner element (1) to the air cleaner cap (2), and then install them to the air cleaner box.



Air Cleaner Element Inspection

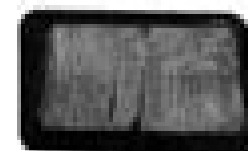
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Refer to "Air Cleaner Element Removal and Installation" (Page 10-9).

- 1) Inspect the air cleaner element for clogging. If it is clogged with dirt, replace it with a new one.

NOTICE

- Do not blow the air cleaner element with compressed air.
- If driving under dusty conditions, clean the air cleaner element more frequently. Make sure that the air cleaner is in good condition at all times. Life of the engine depends largely on this component.



JWS/MS/MSD

- 2) Remove the left footboard sub assembly. * (Page 90-40)
- 3) Remove the drain plug (1) and drain water from the air cleaner box.



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- 4) Install the removed parts.

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Chris Rogers,Pete Shoemark



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