

6. Inspect the starter plunger. If it is worn or damaged, replace it.



#### E. Assembly

1. To assemble the carburetors, reverse the disassembly procedures. Pay close attention to the installation of the vacuum piston diaphragm and the location of each jet.

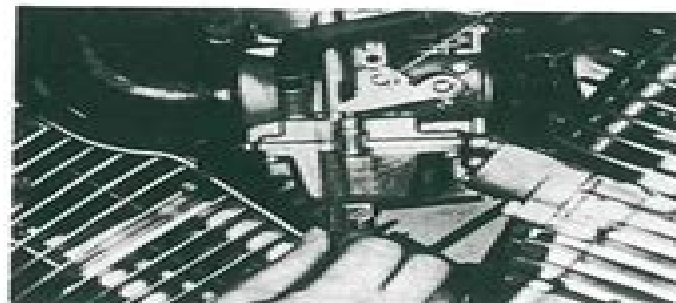
#### F. Adjustment

##### Fuel level

##### NOTE:

Before checking the fuel level, place the motorcycle on a level surface.

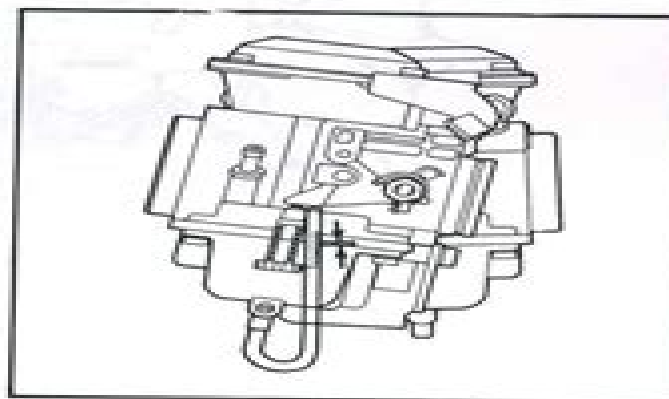
1. Place the motorcycle on the center-stand. Connect the fuel level gauge or a vinyl tube, 6mm (0.24 in) inside diameter, to the float bowl nozzle on the carburetor.
2. Place the tube next to the throttle stop screw as shown in the photograph.



3. Set the petcock to "ON" and start the engine. Stop it after a few minutes.
4. Check the fuel level. It should be within the specified range.

##### Fuel level:

left-side (#1) carburetor:  
 $1.0 \pm 1.0\text{mm}$  ( $0.04 \pm 0.04$  in)  
 above the carburetor body  
 right-side (#2) carburetor:  
 $2.0 \pm 1.0\text{mm}$  ( $0.08 \pm 0.04$  in)  
 above the carburetor body



5. If the fuel level is not within specification, remove the carburetors, and check the fuel valve and float assembly.
6. If no damage is found in these parts, adjust the float level by slightly bending the tang on the float. Recheck the fuel level.

# Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual

**Yan Bai**



**Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual:**

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    **Yamaha, XV700-1100 Virago, 1981-1990** Randy Stephens,Clymer Publications,1991      Yamaha XV250 Virago/V-Star 1988-2012 Service Manual ,2015      **Yahama XV750H Service Manual** Yamaha Motor Co,1980

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## **Table of Contents Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual**

1. Understanding the eBook Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual
  - The Rise of Digital Reading Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual
  - Personalized Recommendations
  - Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual User Reviews and Ratings
  - Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual and Bestseller Lists

5. Accessing Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual Free and Paid eBooks
  - Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual Public Domain eBooks
  - Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual eBook Subscription Services
  - Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual Budget-Friendly Options
6. Navigating Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual Compatibility with Devices
  - Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual
  - Highlighting and Note-Taking Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual
  - Interactive Elements Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual
8. Staying Engaged with Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual
9. Balancing eBooks and Physical Books Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual
  - Setting Reading Goals Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual
  - Fact-Checking eBook Content of Official 1981 Yamaha Xv750h Xv920rh Virago Factory Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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