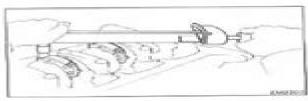






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ENGINE MECHANICAL - Cylinder Block



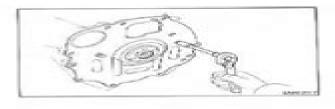


- (c) Apply a light coat of the engine oil on the threads and under the rod nots.
 (d) Install and tighten the rod nots alternately in two or
- Torque: 600 kg-cm (43 ft-lb, 59 N-m)
- (a) Check that the crankshaft turns smoothly.
- (f) Check the rod thrust clearance. (See page EM-51)

ASSEMBLY OF CYLINDER BLOCK

(See page EM-50)

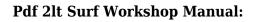
- INSTALL REAR OIL SEAL RETAINER Install a new gasket and the retainer with the four bolts. Torque the bolts.
 Torque: 130 kg-cm (9 ft-lb, 13 N-m)
- INSTALL OIL PUMP (See steps 2 to 7 on pages LU-6, 7)
- INSTALL CYLINDER HEAD (See steps 1 to 3, 8, 10 to 14 and 16 on pages EM-46 to 49)
- 4. REMOVE ENGINE STAND



- INSTALL REAR END PLATE
 Install a dust seal and the end plate with the two boits.
 Torque the boits.
 Torque: 120 kg-cm (0 ft-lb, 12 N-m)
- 6. INSTALL FLYWHEEL OR DRIVE PLATE Torque: 1,250 kg-am (90 ft-lb, 123 N-m)

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R Bogdan



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