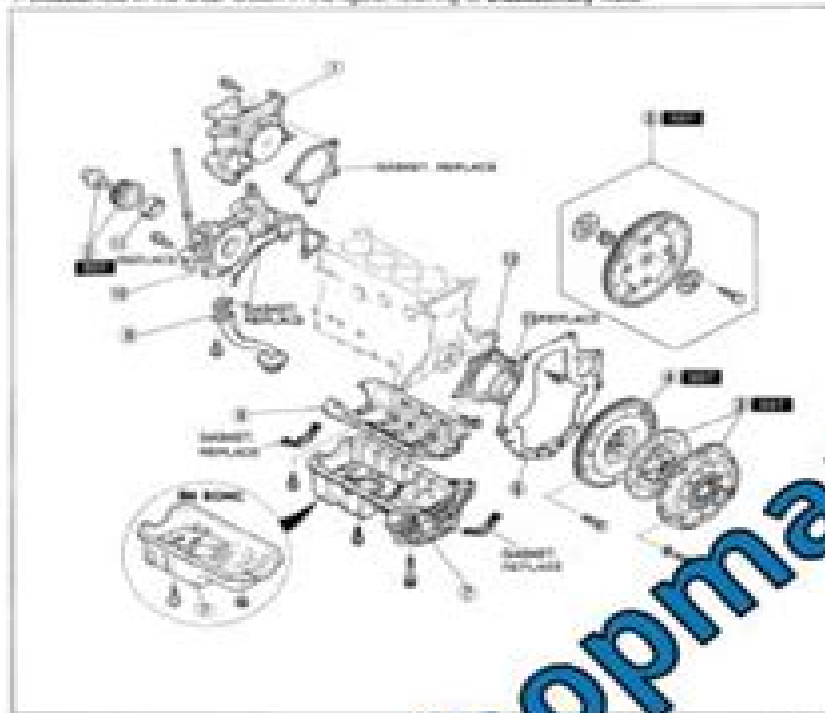


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CYLINDER BLOCK (EXTERNAL PARTS)

1. Disassemble in the order shown in the figure, referring to Disassembly Note.



- | | |
|---------------------------------------------------------------------------------|------------------------------------------------------|
| 1. Water pump
Service
Section E | 10. Oil pan
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| 2. Timing belt pulley and rock bolt
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| 3. Clutch cover, clutch disc (ATC)
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| 5. Bearing plate, drive
Disassembly Note
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| 6. End plate
Disassembly Note
page 51-49 | |

Clutch cover (ATC)

1. Hold the flywheel with the SST or equivalent.
2. Loosen the clutch cover bolt nuts in two or three steps in the order shown in the figure.
3. Remove the clutch cover.



Oil pan

1. Insert a screwdriver or a suitable tool into the oil pan recess and pry the oil pan away from the cylinder block.

Caution
Do not damage the gasket surface of the cylinder block.
Do not damage or scratch the contact surfaces when removing the oil pan.



BP 50HC

1. Remove the oil pan mounting bolts.

Caution

- Do not form a prying tool between the cylinder block and the oil pan, which may damage the contact surfaces.
- Do not damage or scratch the contact surfaces when removing the oil pan.

2. Insert a screwdriver or a suitable tool only at the points shown in the figure.
3. Remove the oil pan.

Main bearing support plate (MBSP)

1. Remove the MBSP mounting bolts from the main bearing cap.
2. Insert a screwdriver or a suitable tool between the MBSP and cylinder block, and pry them.

Caution

- Do not damage or scratch the contact surfaces when removing oil pan.



Front oil seal

1. Remove the oil seal with a screwdriver protected with a rag.



Rear oil seal

1. Remove the oil seal with a screwdriver protected with a rag.



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Puja Mehta



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