

#### STANDARD SPECIFICATION

- . Large-diameter spindle design with super precision type antidriction three bearings Direct mounting of chucks or faceplates onto spindle nose (ASA, A-1-B\*) affording exceptional rigidity.
- . Simple selection of all spindle speeds by rotary handle and dial on headstock Non-geometrical spindle speed arrangement covers practically any speed requirements for economical machining.
- . Immediate conversion from inch to metric threads and vice versa by means of one lever (Patent No. 274554 Japani.
- Module and DP threads by alteration of one gear.
- Simple cutting of coarse threads and multiple threads.
- . Direct diameter reading micrometer collar on cross feed screw.
- . Rapid traverse to carriage with independent motor.
- \* Hardened and ground bedways
- . One piece cast bed with lex-
- . One position longitudinal feed stop. Tri-position cross feed stop.
- 4-way toolpost.
- Gap lathe is available.

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# **Okuma Milling Operators Manual**

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