

SECTION 4: ASSEMBLY



WARNING: Before installing attachment, place tractor on a firm and level surface. Place the PTO in the disengaged (OFF) position, set the parking brake, shut engine off and remove key to prevent unintended starting.

NOTE: Your tractor's cutting deck and PTO belt must be removed prior to mounting the snow thrower attachment. Refer to your tractor's Operator's Manual for detailed instructions. Retain all the deck hardware and store it in a safe place. If your tractor is equipped with any front-end accessory such as a front bumper kit, it must also be removed.

NOTE: It is strongly recommended that a second person act as an assistant throughout the assembly of the snow thrower attachment. Having a second person present eases the completion of many of the steps.

Mounting the Support Carriage Assembly

1. Fasten the provided hex screws, bellville washers, lock washers and lock nuts to the tractor's front pivot bracket as illustrated in Figure 4 on both the left side and the right side. Do NOT tighten the hardware at this point in the assembly.
2. Place the tractor's front tires on 2x4s and allow clearance for positioning the support carriage.
3. Remove the hex screws, lock washers and hex nuts from the both sides of the rear of the support carriage assembly.
4. Place the support carriage assembly between the tractor's front tires so that the large notch on both sides of the support carriage straddles the tractor's front pivot bar. See Figure 5.
5. Position the rear of the support carriage so that the holes where the hardware was just removed align with the holes in the tractor's frame rail.

NOTE: Make certain that the support carriage is to the OUTSIDE of the frame rail on both sides of the tractor.

6. Reinsert the hex screw removed in Step 3 through the aligning holes in both the support carriage assembly and the tractor's frame rail. Fasten with the lock washer and hex nut but do not tighten the hardware at this time. See Figure 6.
7. Pivot the front of the support carriage upward until the small groove found in the front portion of support carriage slide between the bellville washers inserted in step 1 and the tractor's front pivot bracket. See Figure 7.

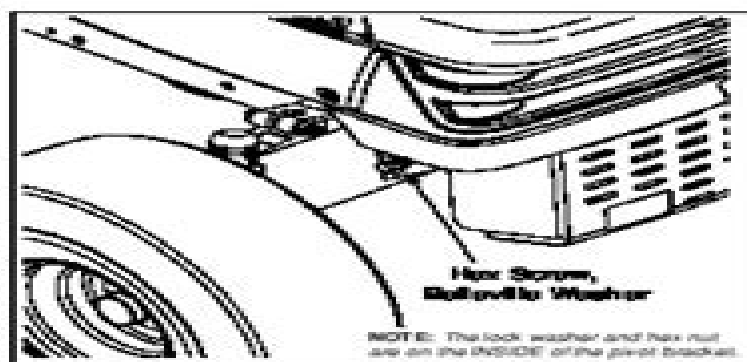


Figure 4

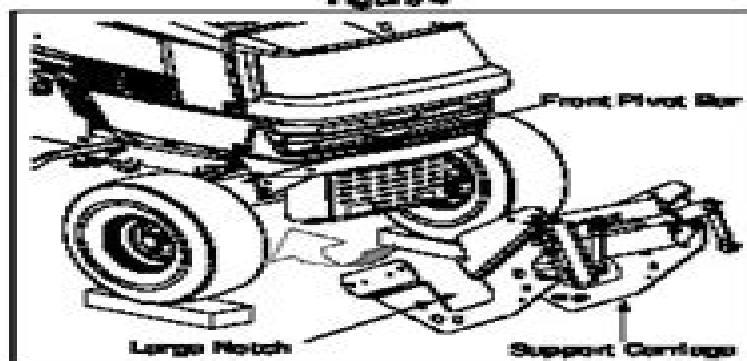


Figure 5

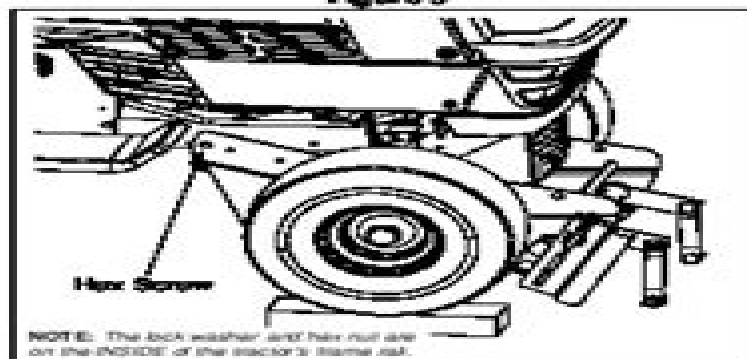


Figure 6

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