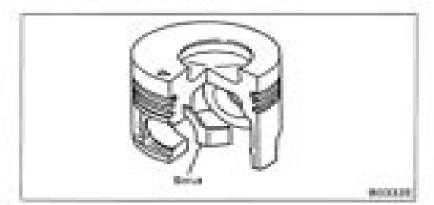


The pileton is made of an aluminum alloy casting with a tracholidal type combustion chamber (6D15-T, 6D16-T) or re-entrant type combustion chamber (other models) provided at the tap.

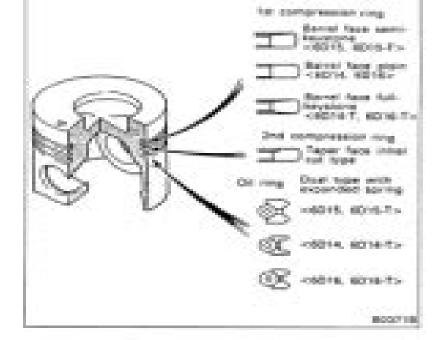
Engines other than 6014 and 6015 have a piston ring insert cast in the 1st ring groove for higher durability. The part No., weight, and size mark are stamped on top of the piston as shown above. A triangle mark indicating the piston mounting direction is also

The piston pin is mounted using the full floating method, offset from the culinder center.

embossed on the piston.



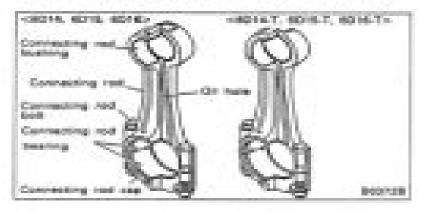
The pictors for the 6016 engine have an internal struct to reduce picton step noise.



The pieton ring set consists of three rings, namely, two compression rings and one oil ring, all these having shromium placed sliding surfaces for higher wear resistance.

The shapes of piston rings are as illustrated.

ISI Connecting rod and connecting rod bearing



The connecting rod is a die-forged part with i-section. It has a lead bronze bushing press fitted at the small and and a split type plain bearing fitted at the big and

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