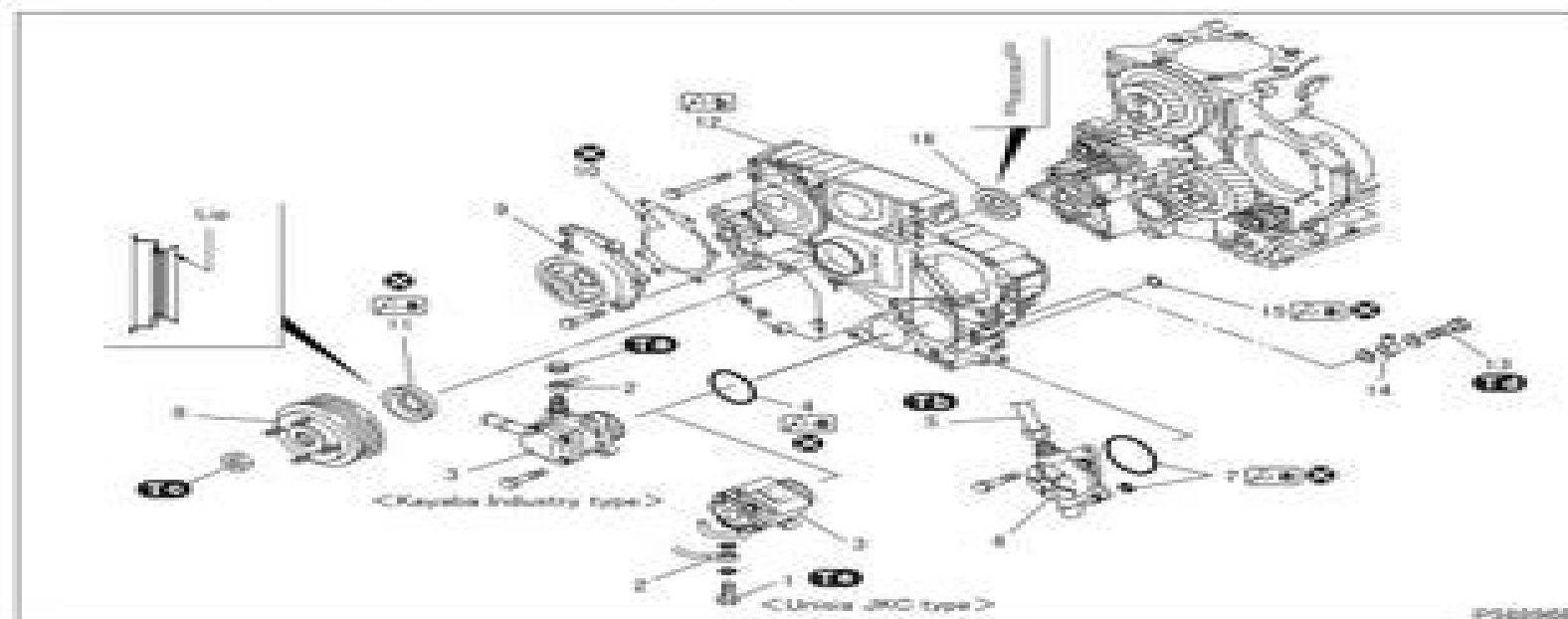


MITSUBISHI 4M50 FRONT CASE



● Disassembly sequence

- | | | |
|---|-------------------------|---------------------------|
| 1 Eyebolt <Unisia JKC type> | 7 O-ring | 14 Oil jet |
| 2 Power steering pipe | 8 Fan pulley | 15 O-ring |
| 3 Power steering oil pump
(See Gr37) | 9 Water pump (See Gr14) | 16 Front oil seal slinger |
| 4 O-ring | 10 Gasket | ⊗ Non-reusable parts |
| 5 Vacuum pipe | 11 Front oil seal | |
| 6 Vacuum pump (See Gr35A) | 12 Front case | |
| | 13 Eyebolt | |

CAUTION

- Do not remove the front oil seal unless defects are evident.

● Assembly sequence

Follow the disassembly sequence in reverse.

Tightening torque (Unit: N·m (lbf·ft, kgf·m))

Mark	Parts to be tightened	Tightening torque	Remarks
	Nut (power steering pipe installation)	29.4 to 39.2 (22 to 29, 3 to 4)	—
	Vacuum pipe	29.4 (22, 3.0)	—
	Nut (fan pulley installation)	196.1 (145, 20.0)	—
	Eyebolt (oil jet installation)	10 (7.4, 1.0)	—
	Eyebolt (power steering pipe installation)	49.0 to 63.7 (36 to 47, 6.0 to 6.5)	—

Mitsubishi 4m50 Manual

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Mitsubishi 4m50 Manual:

Mitsubishi 4m50 Manual Book Review: Unveiling the Power of Words

In a global driven by information and connectivity, the energy of words has become more evident than ever. They have the ability to inspire, provoke, and ignite change. Such may be the essence of the book **Mitsubishi 4m50 Manual**, a literary masterpiece that delves deep into the significance of words and their effect on our lives. Written by a renowned author, this captivating work takes readers on a transformative journey, unraveling the secrets and potential behind every word. In this review, we will explore the book's key themes, examine its writing style, and analyze its overall impact on readers.

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Table of Contents Mitsubishi 4m50 Manual

1. Understanding the eBook Mitsubishi 4m50 Manual
 - The Rise of Digital Reading Mitsubishi 4m50 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mitsubishi 4m50 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mitsubishi 4m50 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mitsubishi 4m50 Manual
 - Personalized Recommendations
 - Mitsubishi 4m50 Manual User Reviews and Ratings
 - Mitsubishi 4m50 Manual and Bestseller Lists

5. Accessing Mitsubishi 4m50 Manual Free and Paid eBooks
 - Mitsubishi 4m50 Manual Public Domain eBooks
 - Mitsubishi 4m50 Manual eBook Subscription Services
 - Mitsubishi 4m50 Manual Budget-Friendly Options
6. Navigating Mitsubishi 4m50 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Mitsubishi 4m50 Manual Compatibility with Devices
 - Mitsubishi 4m50 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Mitsubishi 4m50 Manual
 - Highlighting and Note-Taking Mitsubishi 4m50 Manual
 - Interactive Elements Mitsubishi 4m50 Manual
8. Staying Engaged with Mitsubishi 4m50 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mitsubishi 4m50 Manual
9. Balancing eBooks and Physical Books Mitsubishi 4m50 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mitsubishi 4m50 Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Mitsubishi 4m50 Manual
 - Setting Reading Goals Mitsubishi 4m50 Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Mitsubishi 4m50 Manual
 - Fact-Checking eBook Content of Mitsubishi 4m50 Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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