

TO REMOVE AND REFIT FERODO, O.M.G. OR LUK CLUTCH

To gain access to the clutch separate the engine with attached front axle from the transmission with attached control platform.

To do this proceed as follows:

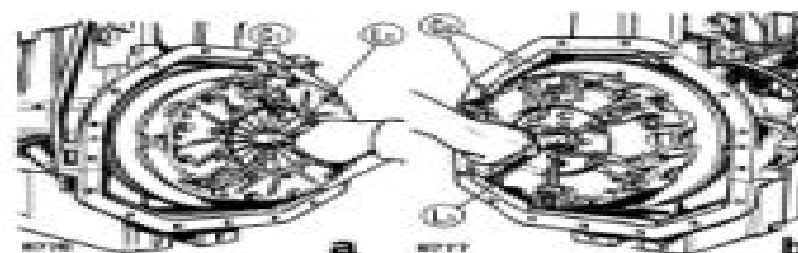
- Remove the bonnet and side panels.
- Disconnect the throttle and shut-off linkage from throttle and shut-off levers on injection pump, the negative battery lead, the dash connecting leads and the tractor meter cable.
- Disconnect the injection pump lines, the power steering lines (after draining the fluid from the reservoir) and the lift lines.
- Remove the front drive shaft and associated guards.
- Apply the handbrake and place a suitable prop under the gearbox.
- Apply engine lift chain **290942** and hook **290740**, remove the bolts and nuts retaining engine to gearbox and, using a suitable hoist, separate the engine with attached front axle from the rest of the tractor.

Subsequently, remove the clutch assembly from the engine flywheel as follows:

- Take off 10 screws (C_1) retaining LUK or O.M.G. clutch, or four screws (C_2) retaining FERODO clutch, and slacken the two remaining screws.
- Insert centraliser **291184** (780 tractor, O.M.G., LUK and FERODO), or centraliser **290375** (880 tractor, LUK, O.M.G. and FERODO) in place of the clutch shaft, remove the two remaining screws and lift off the assembly retrieving the P.T.O. clutch driven plate.

When refitting the clutch note the following points:

- Inspect the ball bearing (10, page 2) pressed into the engine flywheel. If bearing roughness or noise is detected, the bearing in question should be renewed without hesitation. Press the double-shielded bearing in position without packing with grease.
- Refit the clutch assembly with P.T.O. clutch driven plate to the engine flywheel using the above mentioned centralisers.
- Tighten screws (C_1 and C_2) to the prescribed torque.
- Prior to refitting the gearbox to the engine-front axle assembly, smear the clutch plate splines

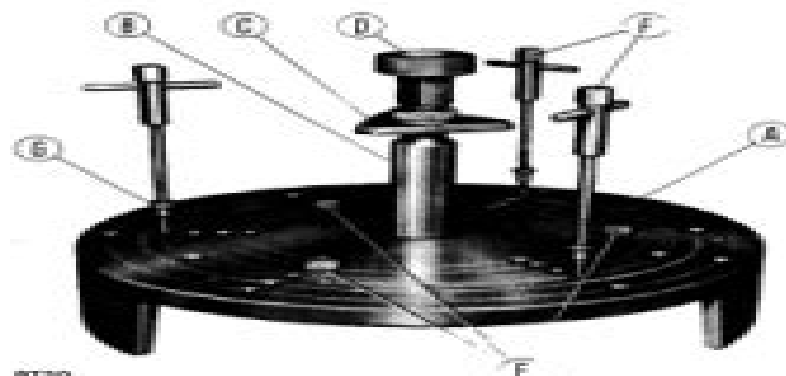


Removing the Clutch from the Flywheel

a. Ferodo 11 7/11" or 12 7/16" clutch - b. LUK 11 7/11" or 12 7/16" clutch or O.M.G. 11 7/11" clutch - C_1/C_2 Clutch cap screws - L_1 Centraliser **291184** (780 tractor), or **290375** (880 tractor)

with grassoflat **G 9** or other approved grease, thoroughly clean the mating surfaces and apply a layer of one of the jointing compounds mentioned in the illustration on page 2.

Note: On reassembly, position the P.T.O. clutch driven plate (8, pages 2 and 6) with the protruding side of the hub facing towards the gearbox, 780 tractors, or facing towards the engine flywheel, 880 tractors.



Component Parts of Ferodo Clutch Adjuster 291291/2

A. Base plate **290596** - B. Spacer **290340** (780 tractor) or **290382/1** (880 tractor, 11 7/11" clutch) or **291294** (880 tractor, 12 7/16" clutch) - C. Register **290347** - D. Nut **290344** - E. Locators **290454** (780 and 880 tractor, 11 7/11" clutch) or **290483** (880 tractor, 12 7/16" clutch) - F. Fasteners **291292/1** - G. Bolches **290382/1**

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**International Harvester Company of
Australia**



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